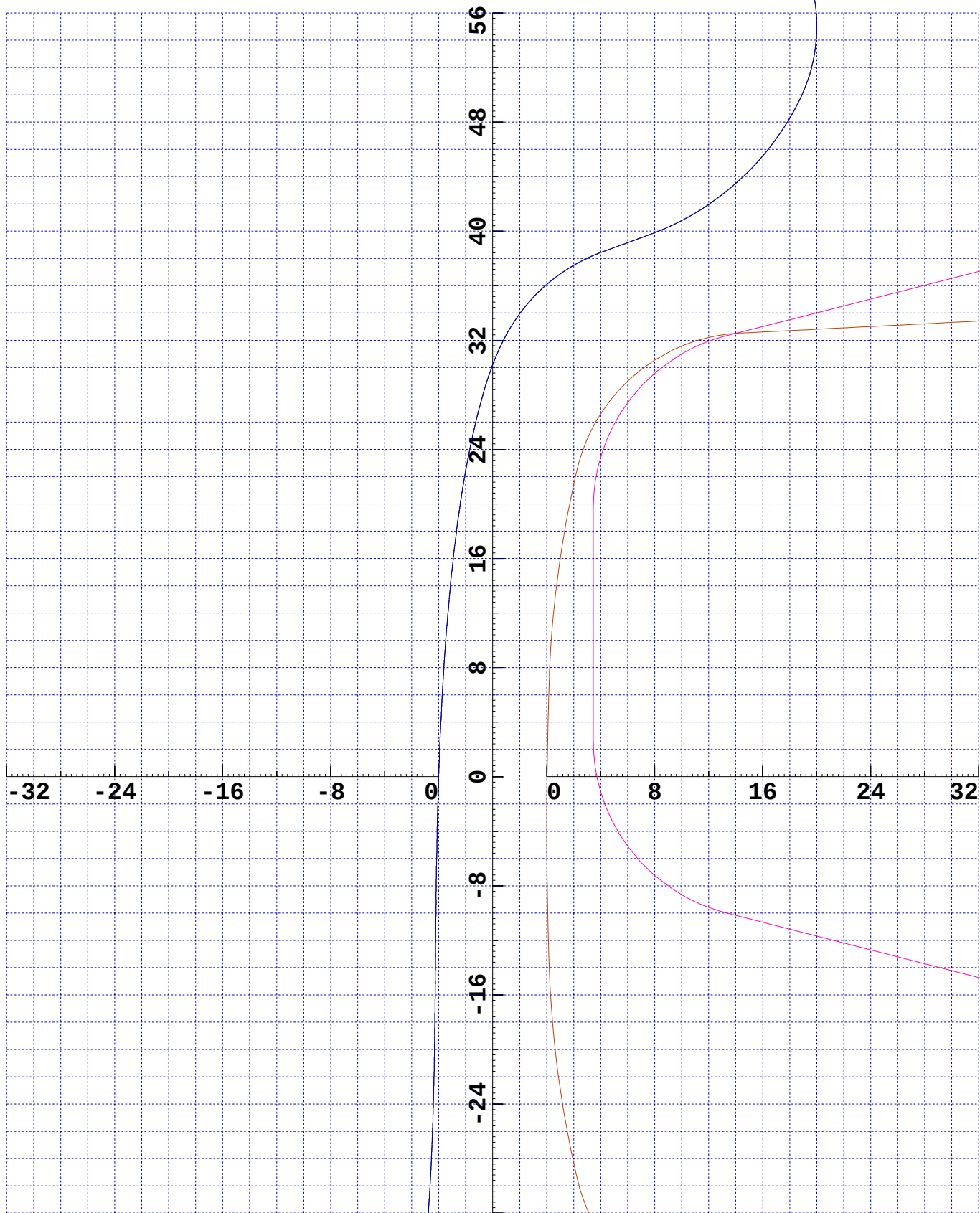
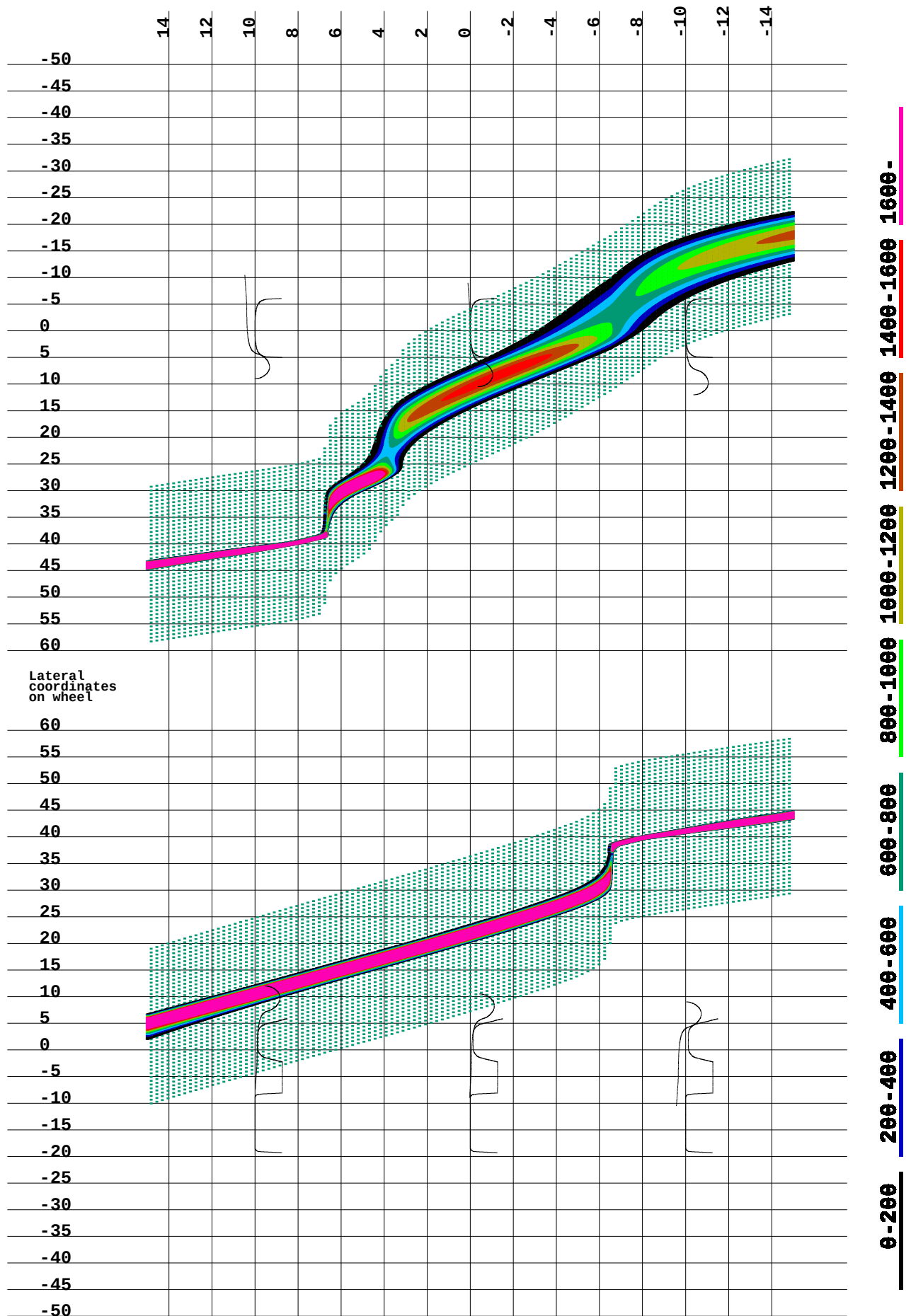


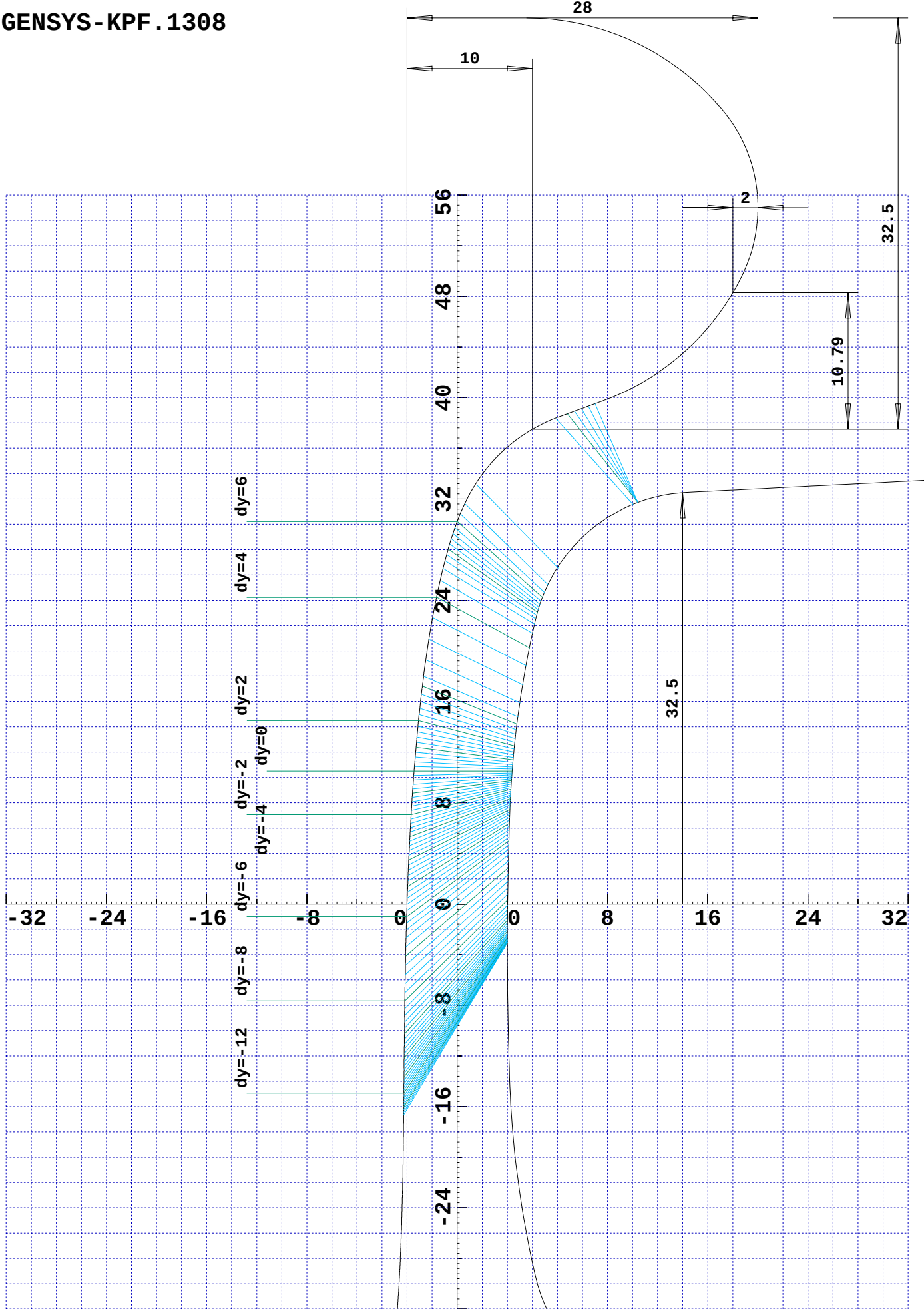
- Right wheel
- Left wheel
- Right rail
- Left rail



Left wheel: S1002t32.5.wheel Right wheel: S1002t32.5.wheel WRGEOM
Left rail: r_prof/SEC022_l.short.rail Right rail: r_prof/SEC022_r.short.rail
wprof_lat_shift= 0 Gauge= 1425-1441

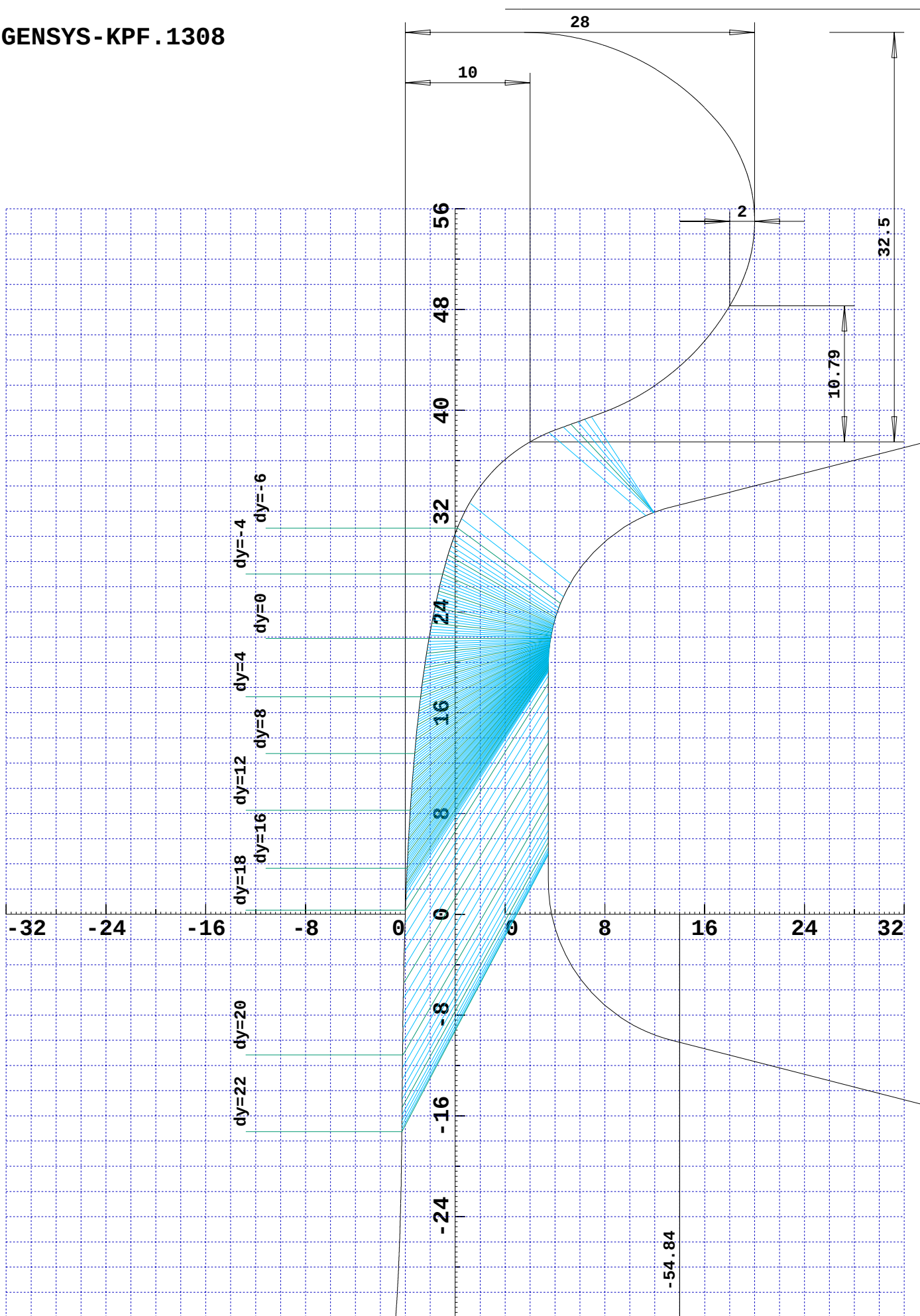
Ident: kpfr_022

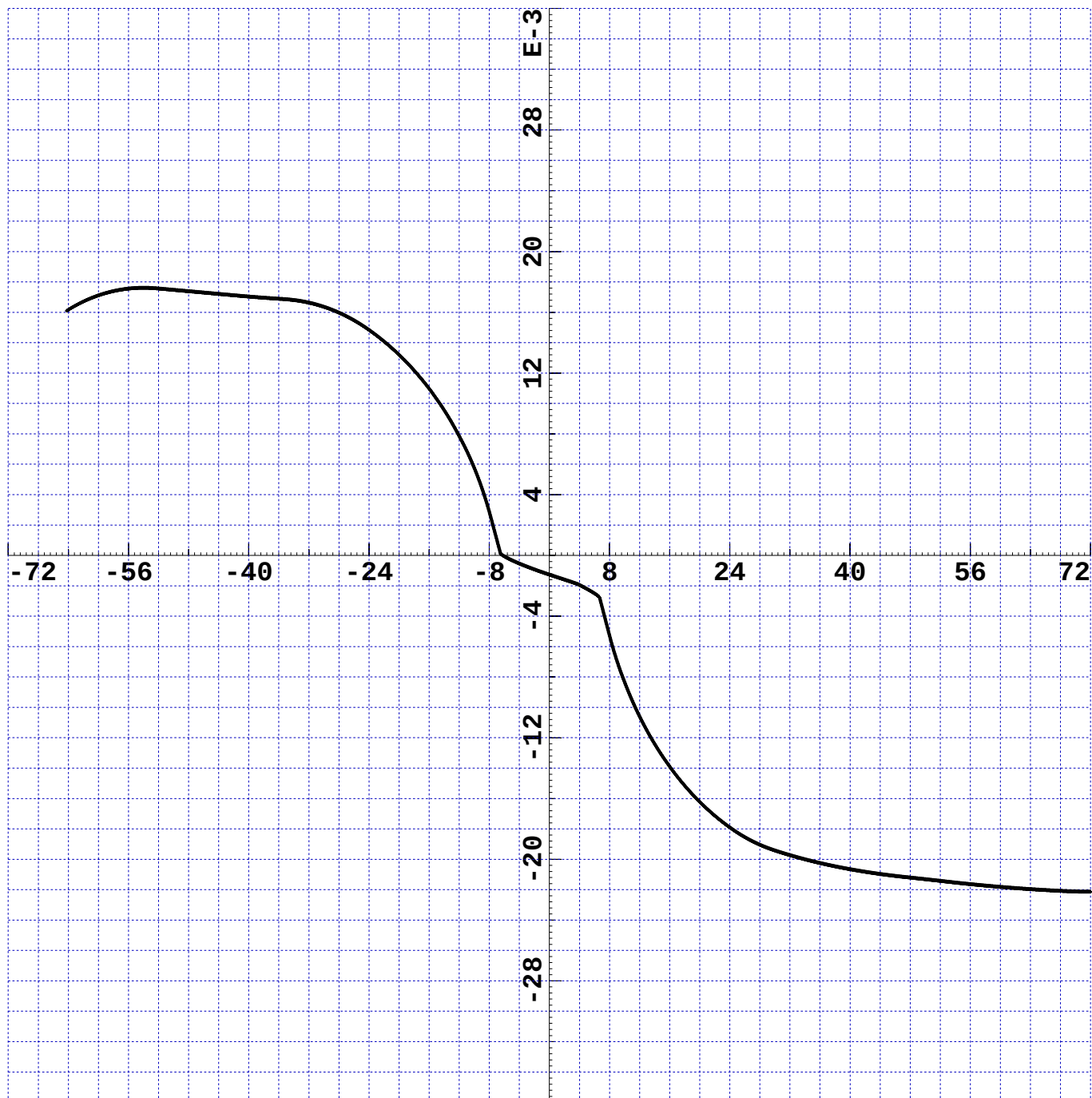




Left wheel: S1002t32.5.wheel Right wheel: S1002t32.5.wheel **CONNr**
Left rail: r_prof/SEC022_l.short.rail Right rail: r_prof/SEC022_r.short.rail
wprof_lat_shift= 0 Gauge= 1425-1441

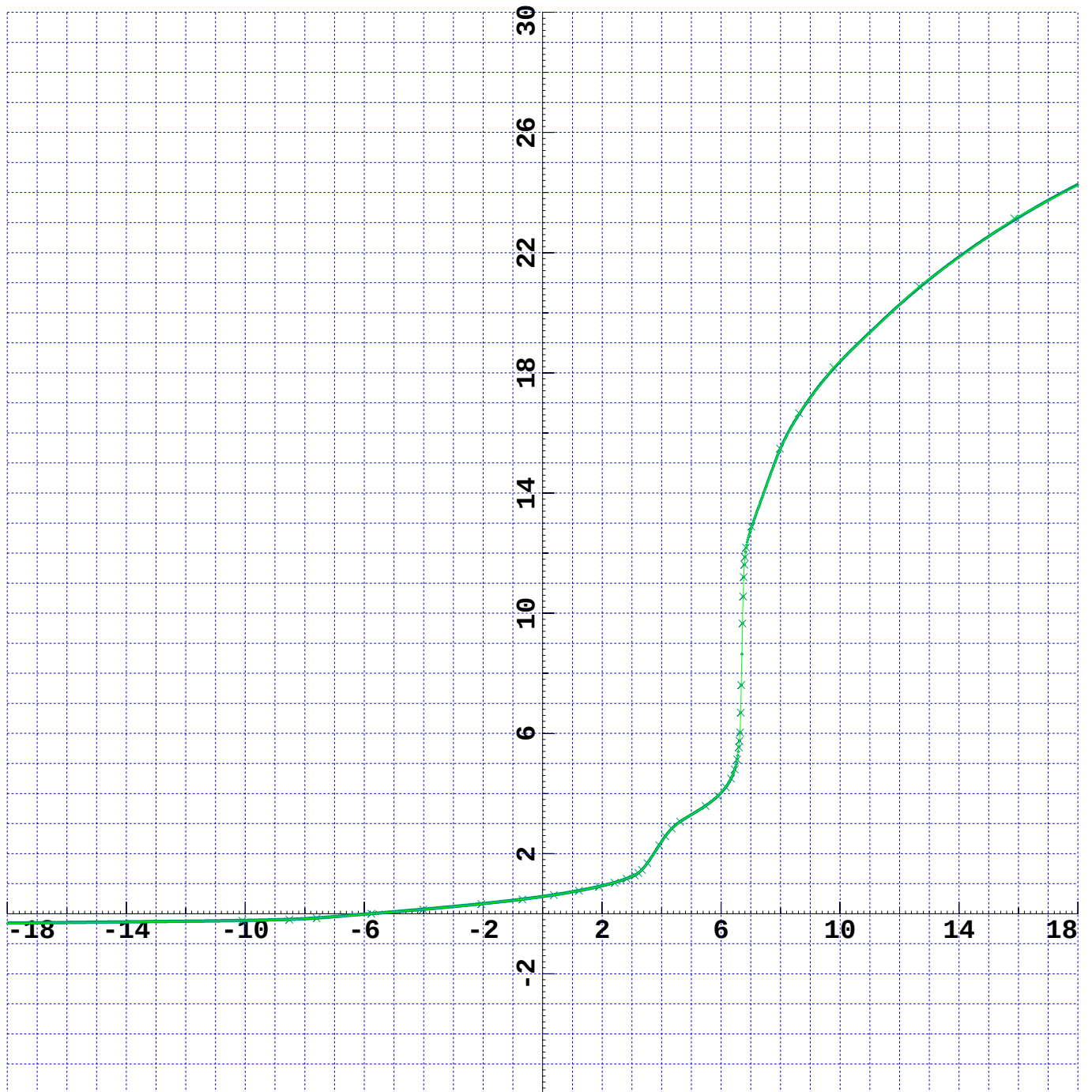
Ident: kpfr_022





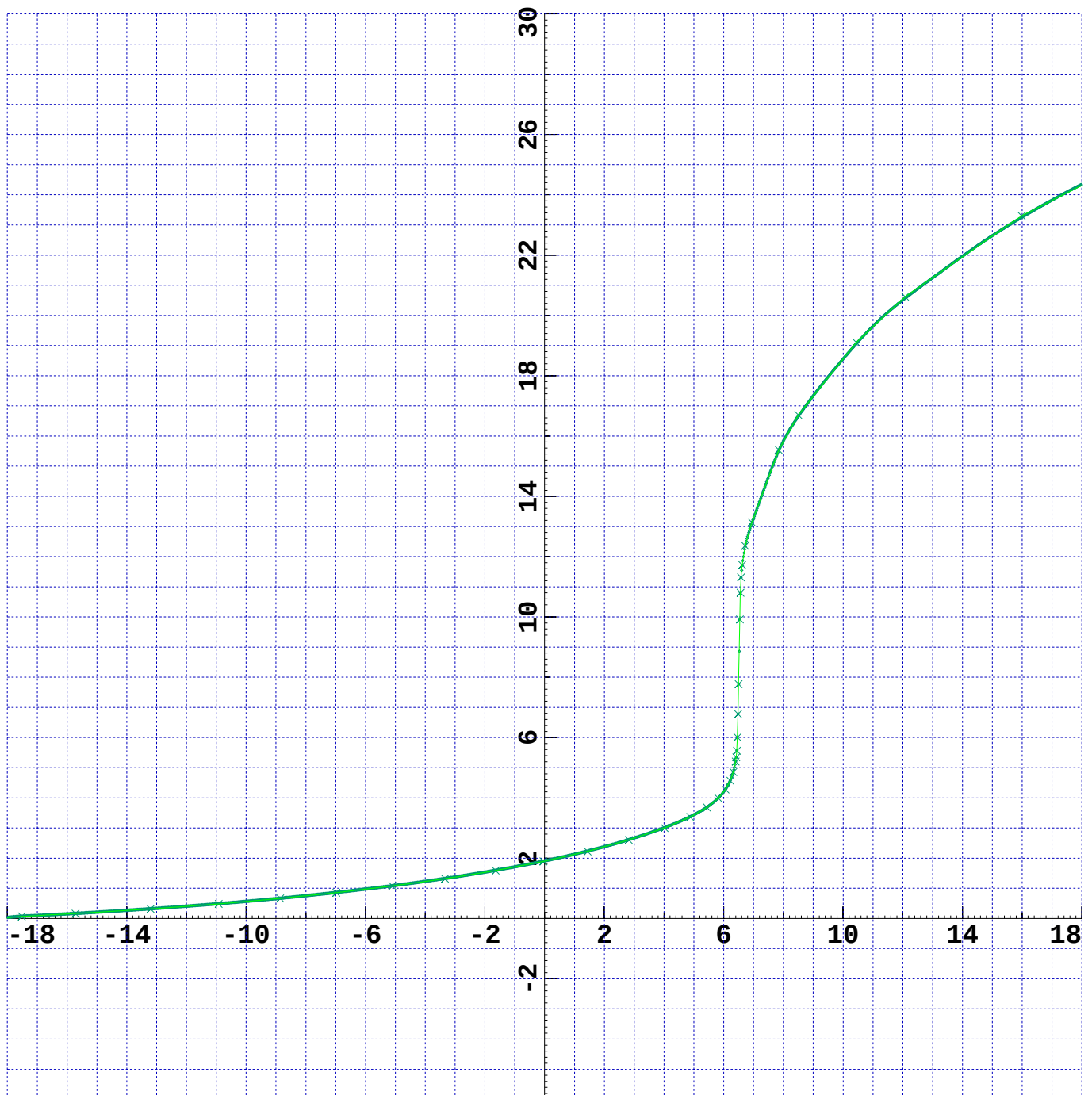
Left wheel: S1002t32.5.wheel Right wheel: S1002t32.5.wheel **Flaxl**
Left rail: r_prof/SEC022_l.short.rail Right rail: r_prof/SEC022_r.short.rail
wprof_lat_shift= 0 Gauge= 1425-1441

Ident: kpfr_022



Left wheel: S1002t32.5.wheel Right wheel: S1002t32.5.wheel DRFNr
Left rail: r_prof/SEC022_l.short.rail Right rail: r_prof/SEC022_r.short.rail
wprof_lat_shift= 0 Gauge= 1425-1441

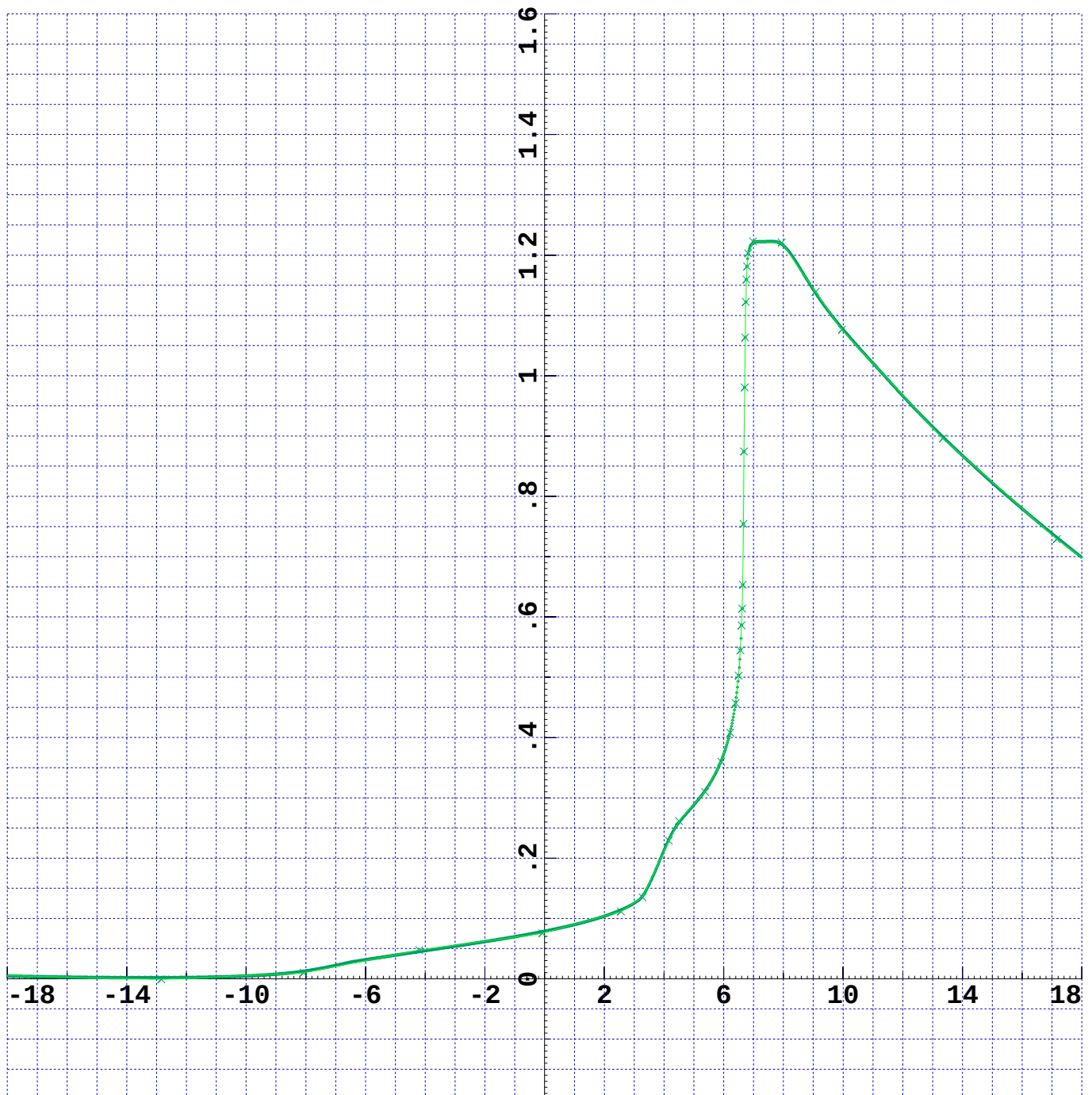
Ident: kpfr_022



Left wheel: S1002t32.5.wheel Right wheel: S1002t32.5.wheel
Left rail: r_prof/SEC022_l.short.rail Right rail: r_prof/SEC022_r.short.rail
wprof_lat_shift= 0 Gauge= 1425-1441

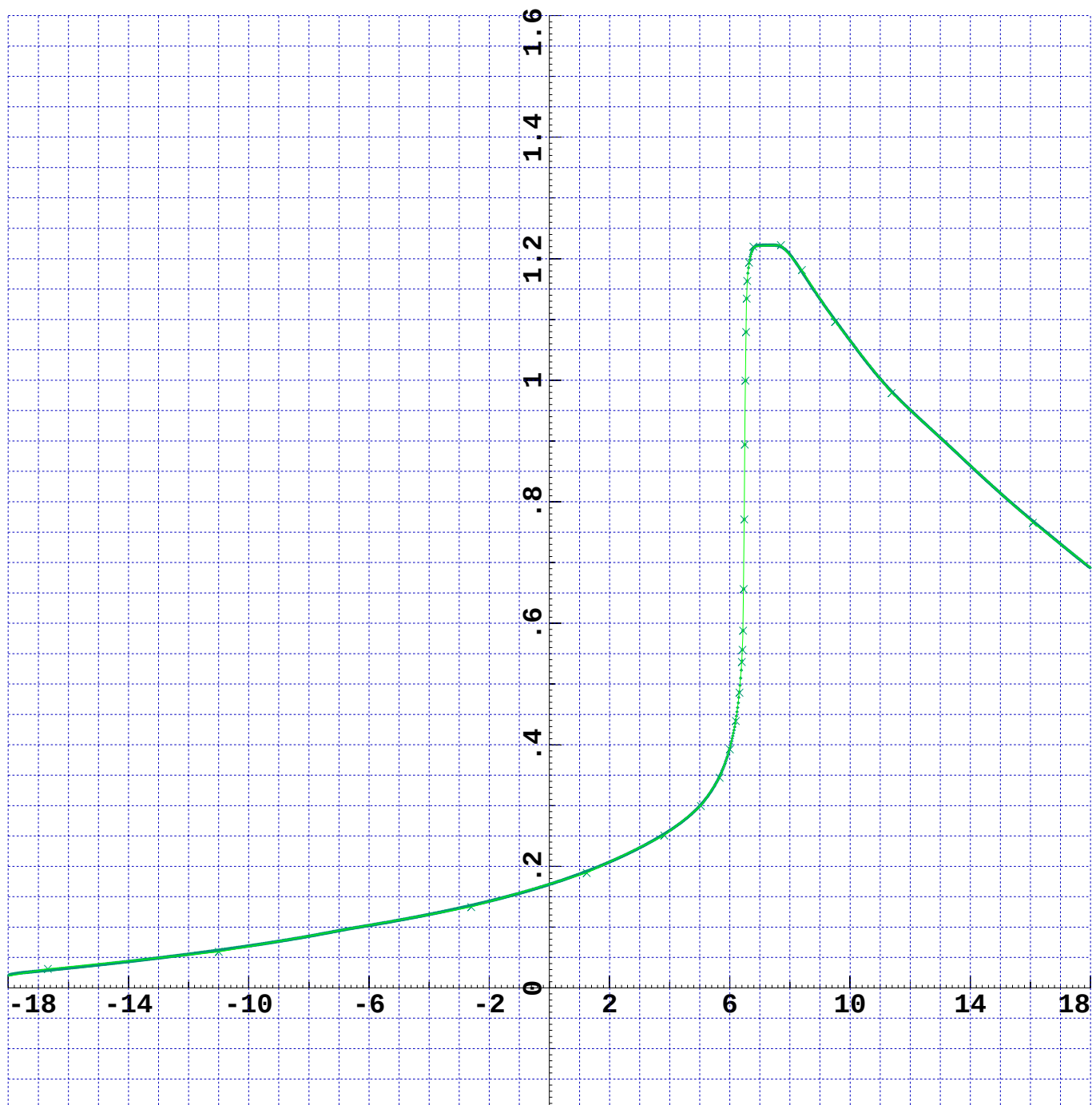
DRFN1

Ident: kpfr_022



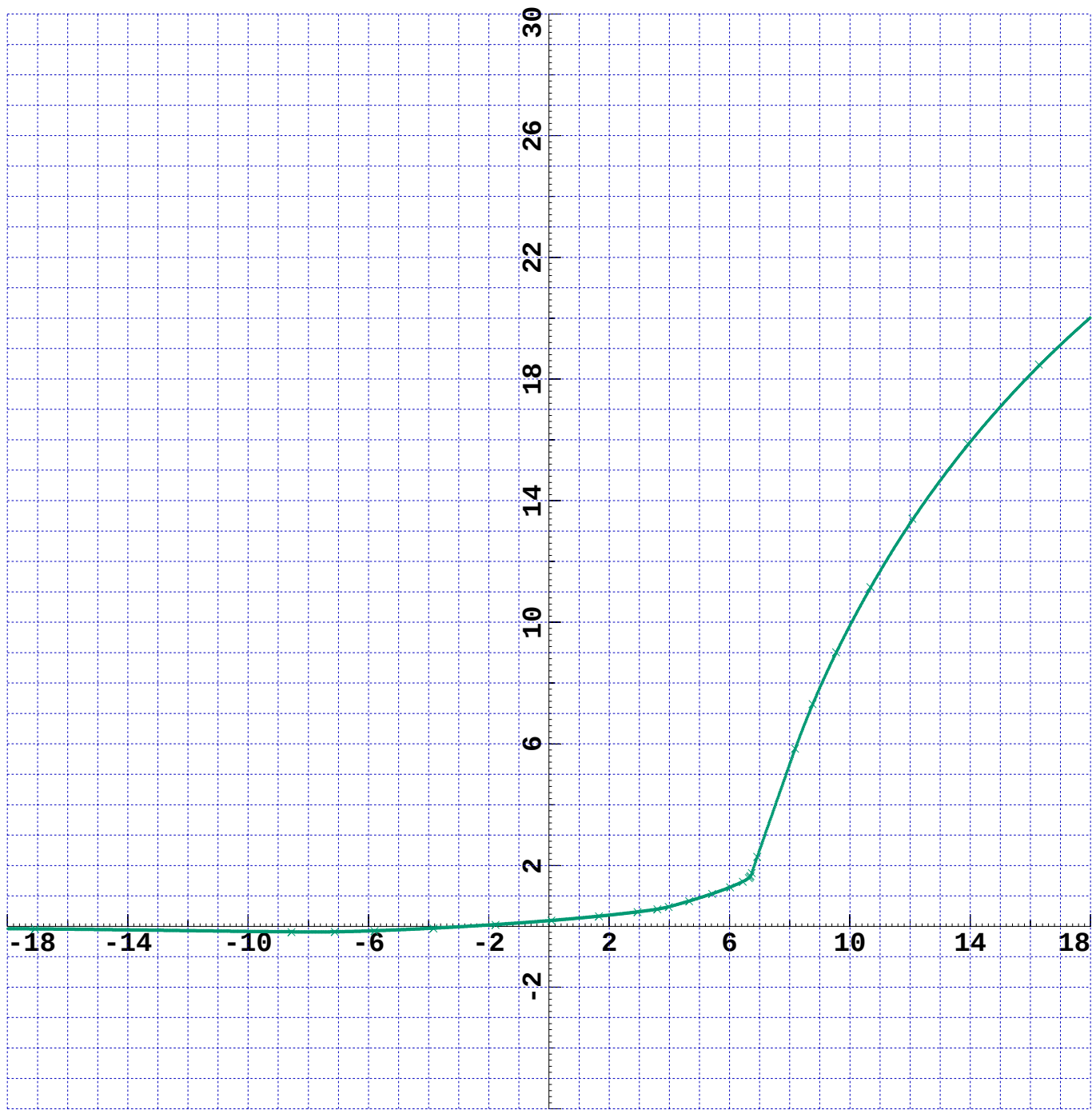
Left wheel: S1002t32.5.wheel Right wheel: S1002t32.5.wheel GAMFNr
Left rail: r_prof/SEC022_l.short.rail Right rail: r_prof/SEC022_r.short.rail
Wprof_lat_shift= 0 Gauge= 1425-1441

Ident: kpfr_022



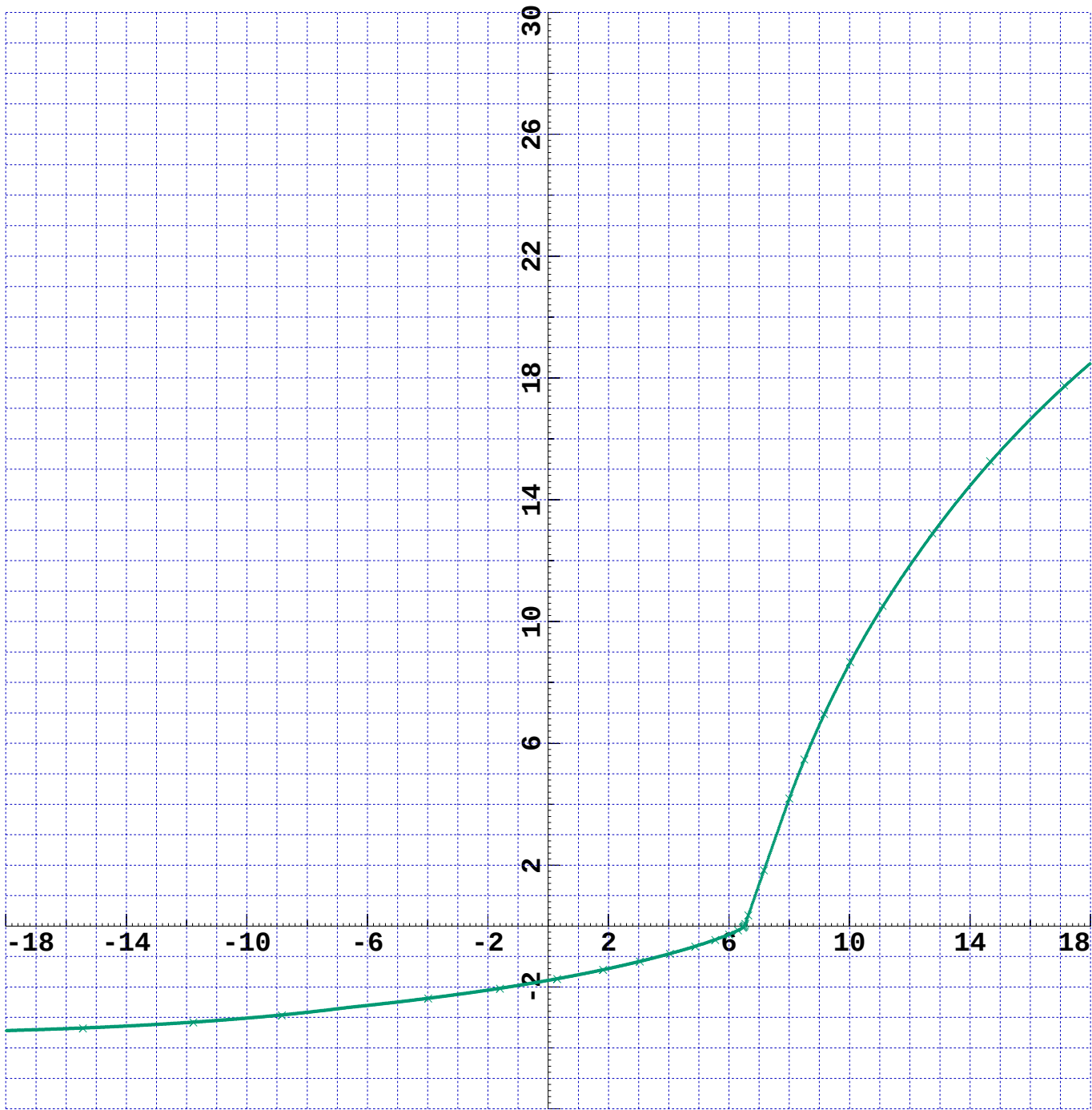
Left wheel: S1002t32.5.wheel Right wheel: S1002t32.5.wheel GAMFN1
Left rail: r_prof/SEC022_l.short.rail Right rail: r_prof/SEC022_r.short.rail
Wprof_lat_shift= 0 Gauge= 1425-1441

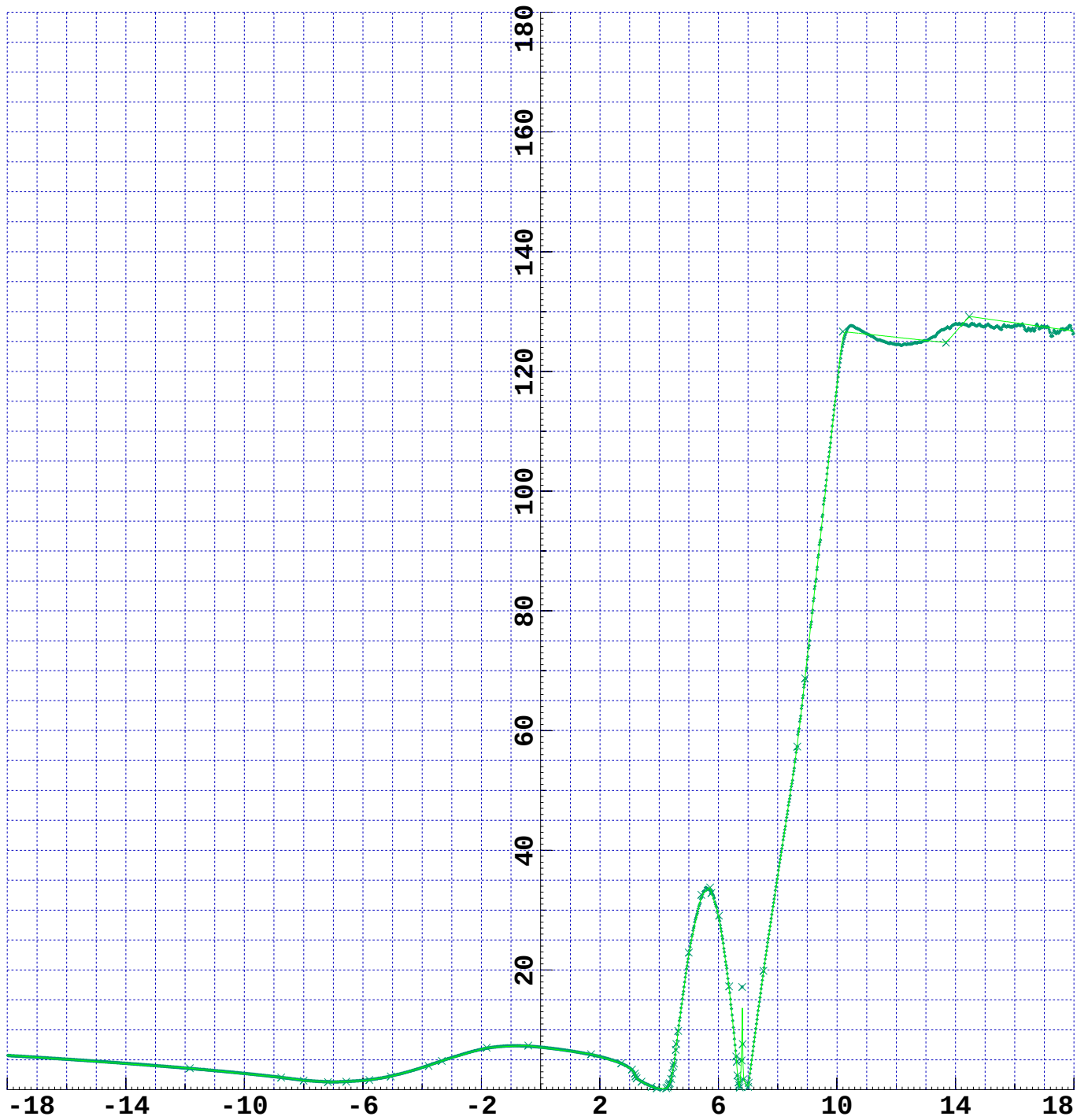
Ident: kpfr_022



Left wheel: S1002t32.5.wheel Right wheel: S1002t32.5.wheel ZFNr
Left rail: r_prof/SEC022_l.short.rail Right rail: r_prof/SEC022_r.short.rail
Wprof_lat_shift= 0 Gauge= 1425-1441

Ident: kpfr_022





Left wheel: S1002t32.5.wheel Right wheel: S1002t32.5.wheel
Left rail: r_prof/SEC022_l.short.rail Right rail: r_prof/SEC022_r.short.rail
wprof_lat_shift= 0 Gauge= 1425-1441

ROFNr

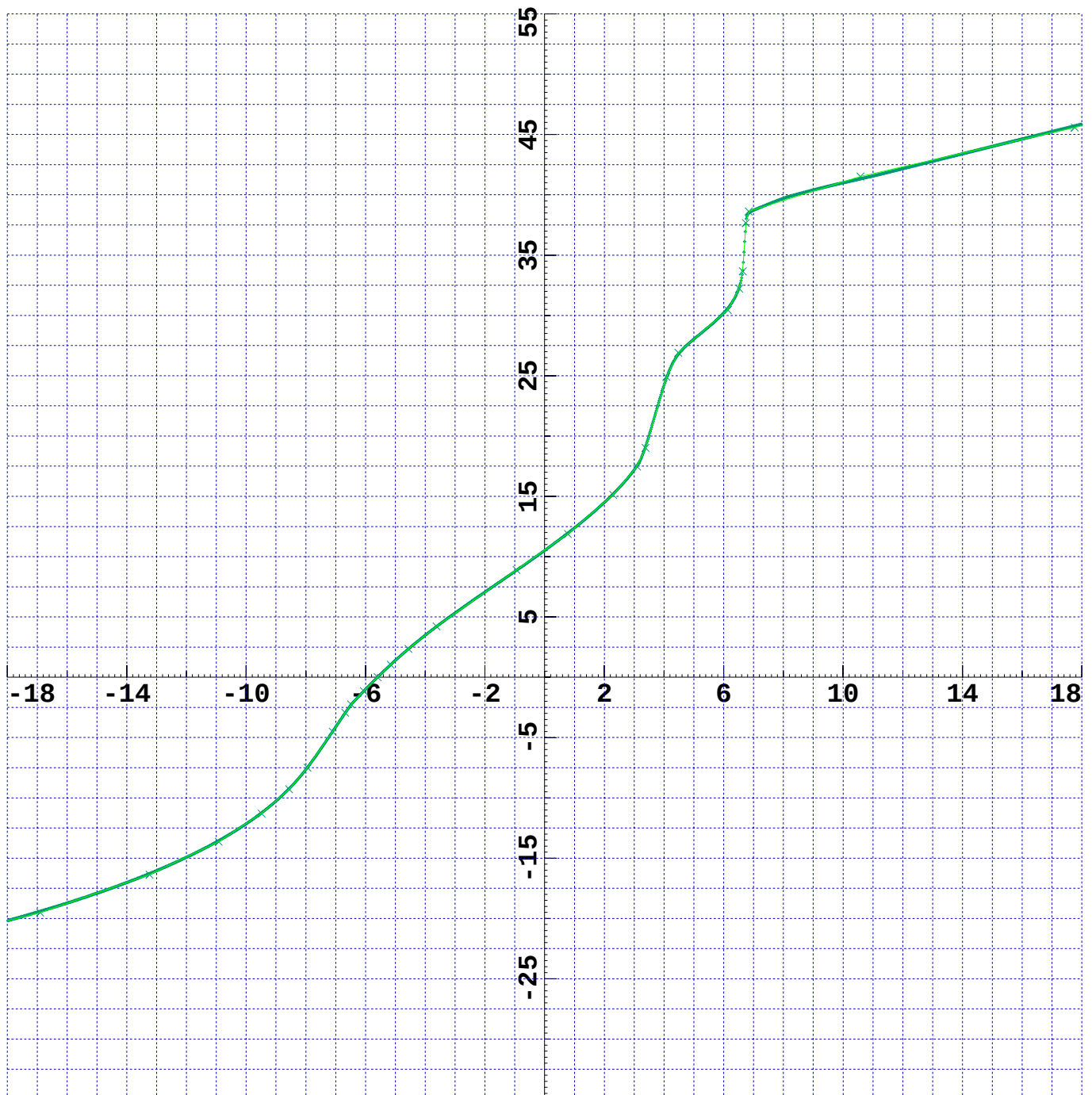
Ident: kpfr_022



Left wheel: S1002t32.5.wheel Right wheel: S1002t32.5.wheel
Left rail: r_prof/SEC022_l.short.rail Right rail: r_prof/SEC022_r.short.rail
wprof_lat_shift= 0 Gauge= 1425-1441

ROFN1

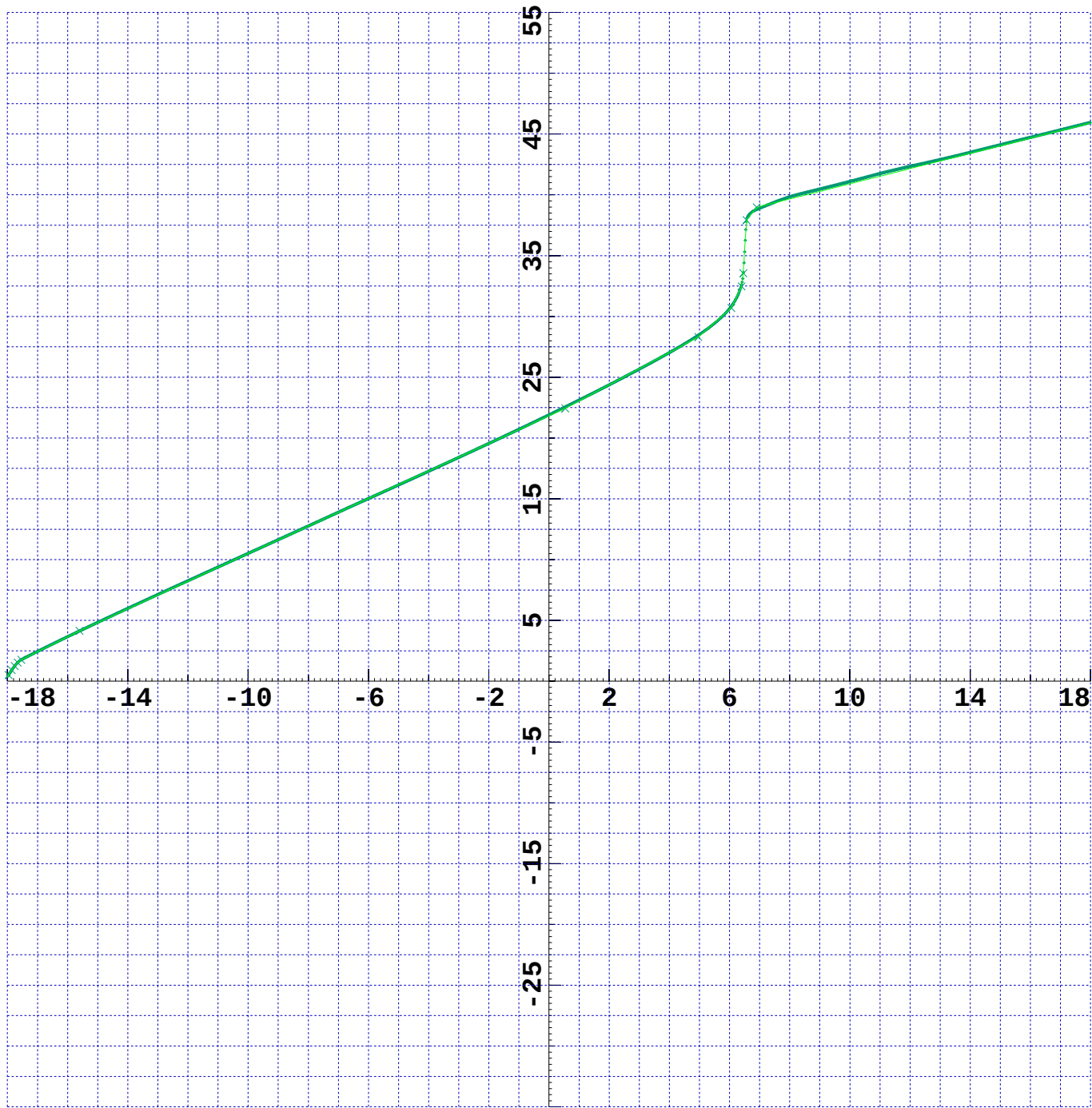
Ident: kpfr_022



Left wheel: S1002t32.5.wheel Right wheel: S1002t32.5.wheel
Left rail: r_prof/SEC022_l.short.rail Right rail: r_prof/SEC022_r.short.rail
wprof_lat_shift= 0 Gauge= 1425-1441

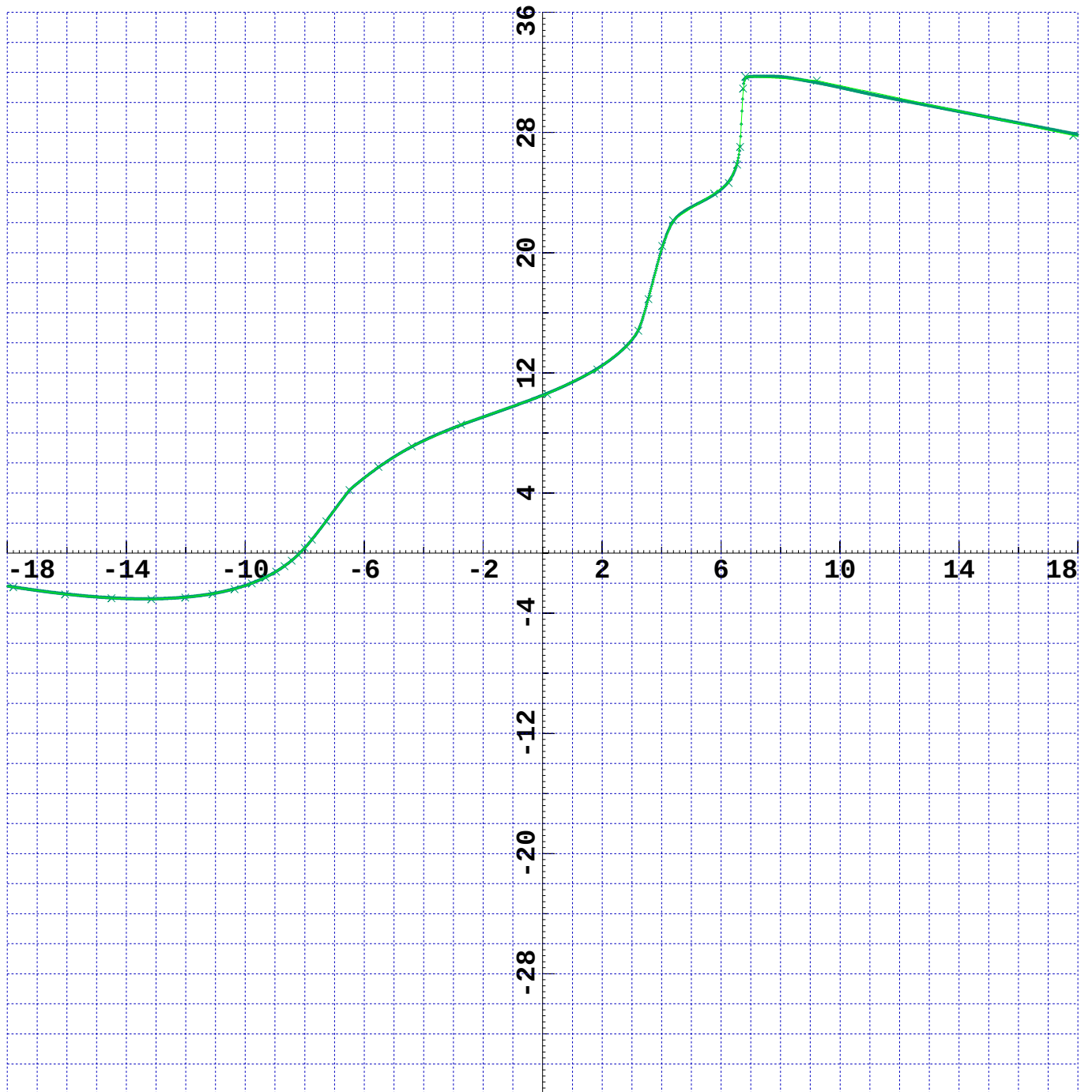
POSWr

Ident: kpfr_022



Left wheel: S1002t32.5.wheel Right wheel: S1002t32.5.wheel POSW1
Left rail: r_prof/SEC022_l.short.rail Right rail: r_prof/SEC022_r.short.rail
Wprof_lat_shift= 0 Gauge= 1425-1441

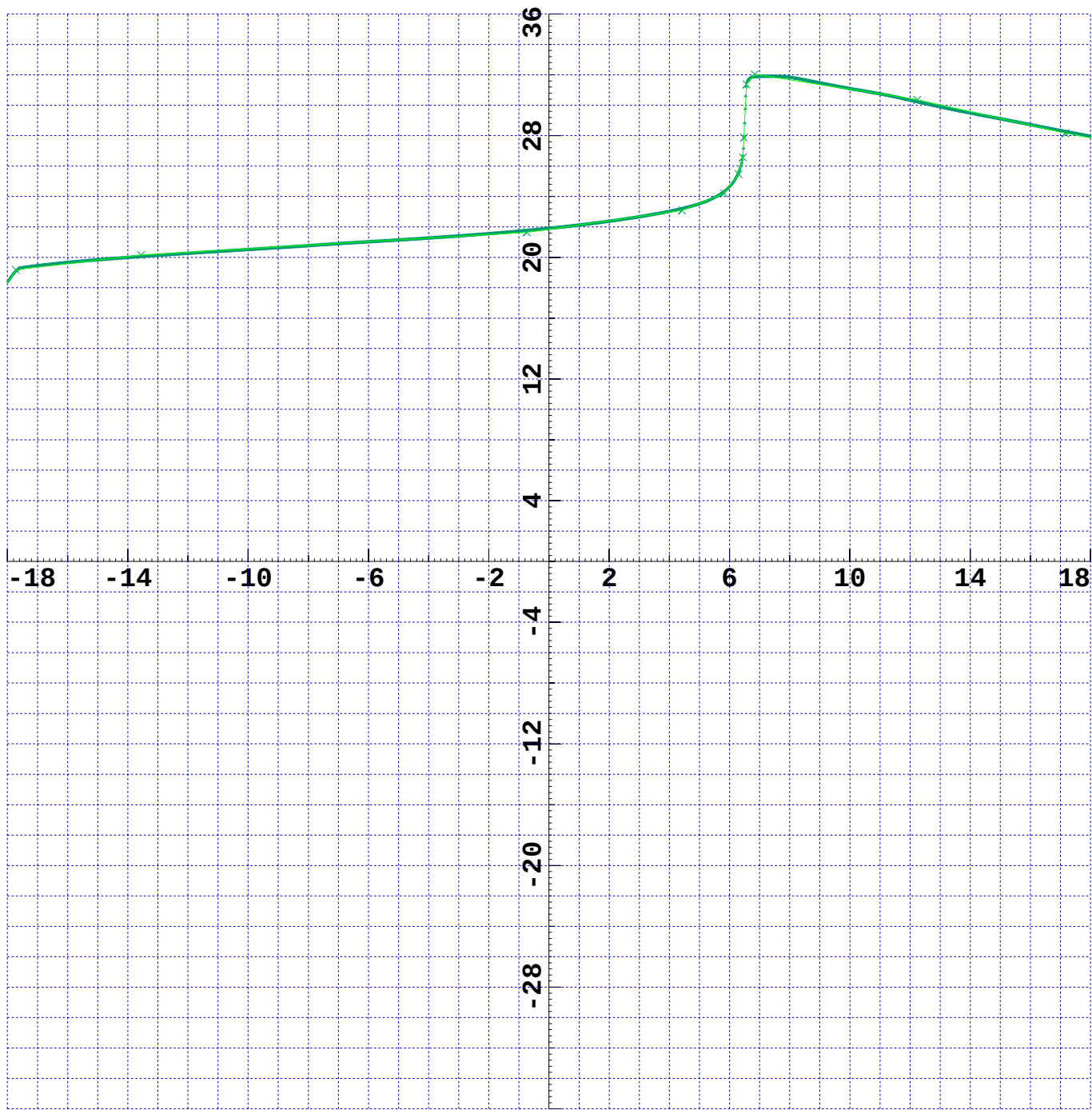
Ident: kpfr_022



Left wheel: S1002t32.5.wheel Right wheel: S1002t32.5.wheel
Left rail: r_prof/SEC022_l.short.rail Right rail: r_prof/SEC022_r.short.rail
wprof_lat_shift= 0 Gauge= 1425-1441

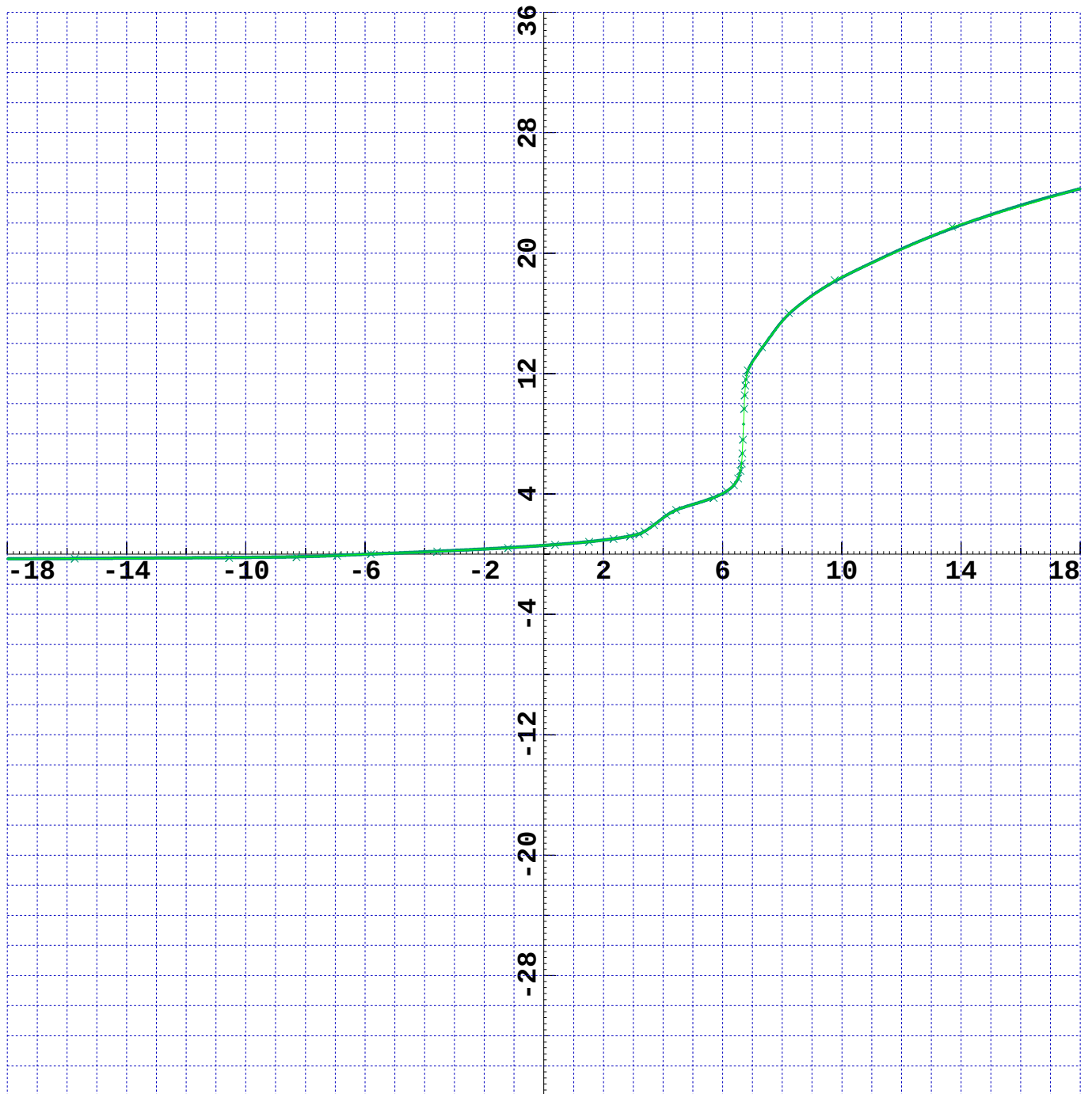
POSRR

Ident: kpfr_022



Left wheel: S1002t32.5.wheel Right wheel: S1002t32.5.wheel POSR1
Left rail: r_prof/SEC022_l.short.rail Right rail: r_prof/SEC022_r.short.rail
wprof_lat_shift= 0 Gauge= 1425-1441

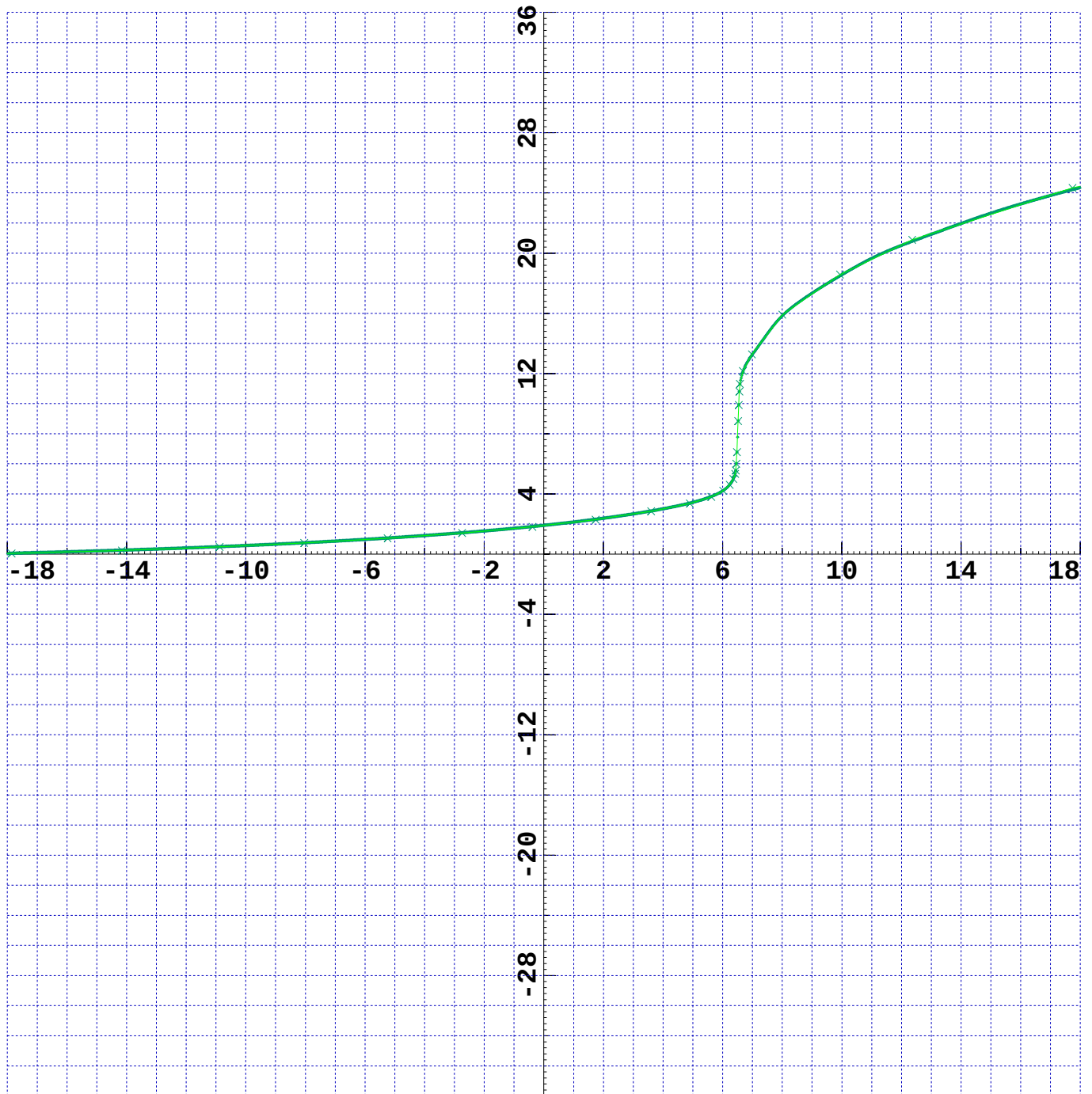
Ident: kpfr_022



Left wheel: S1002t32.5.wheel Right wheel: S1002t32.5.wheel
Left rail: r_prof/SEC022_l.short.rail Right rail: r_prof/SEC022_r.short.rail
wprof_lat_shift= 0 Gauge= 1425-1441

ZWr

Ident: kpfr_022



Left wheel: S1002t32.5.wheel Right wheel: S1002t32.5.wheel
Left rail: r_prof/SEC022_l.short.rail Right rail: r_prof/SEC022_r.short.rail
wprof_lat_shift= 0 Gauge= 1425-1441

ZW1

Ident: kpfr_022



Left wheel:S1002t32.5.wheel Right wheel:S1002t32.5.wheel
Left rail: r_prof/SEC022_l.short.rail Right rail: r_prof/SEC022_r.short.rail
wprof_lat_shift= 0 Gauge= 1425-1441

ZRr

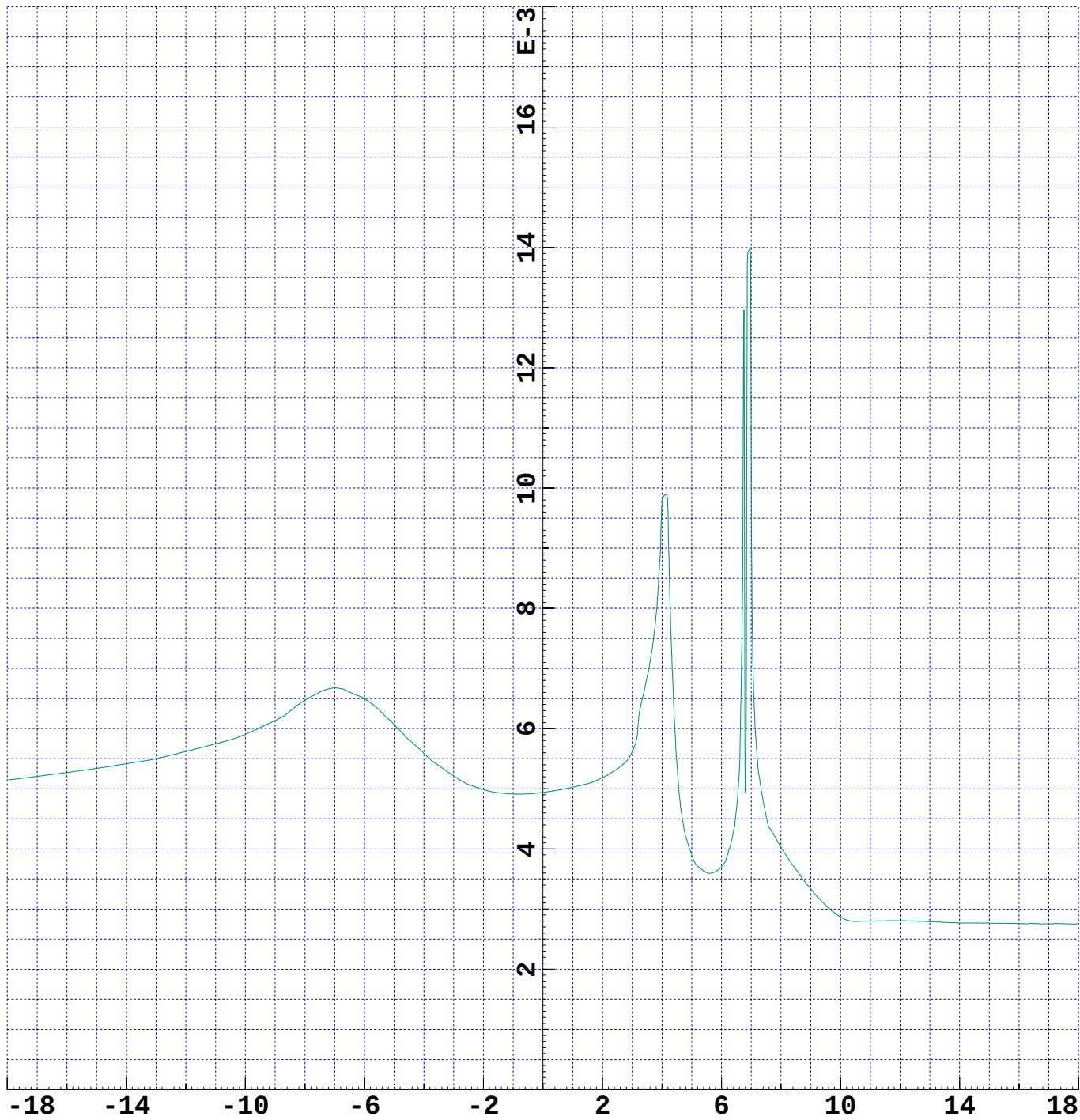
Ident: kpfr_022



Left wheel: S1002t32.5.wheel Right wheel: S1002t32.5.wheel
Left rail: r_prof/SEC022_l.short.rail Right rail: r_prof/SEC022_r.short.rail
wprof_lat_shift= 0 Gauge= 1425-1441

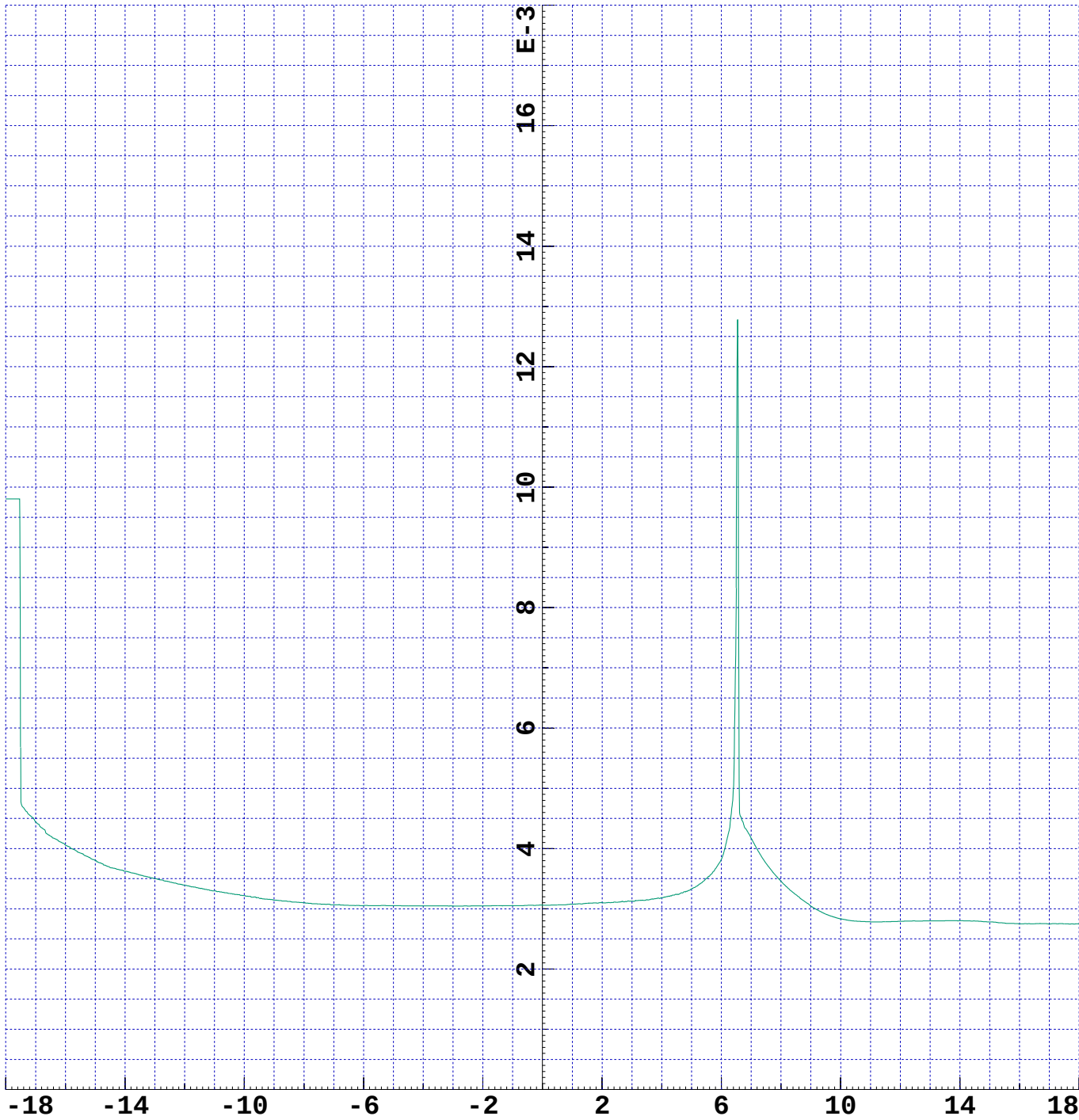
ZR1

Ident: kpfr_022

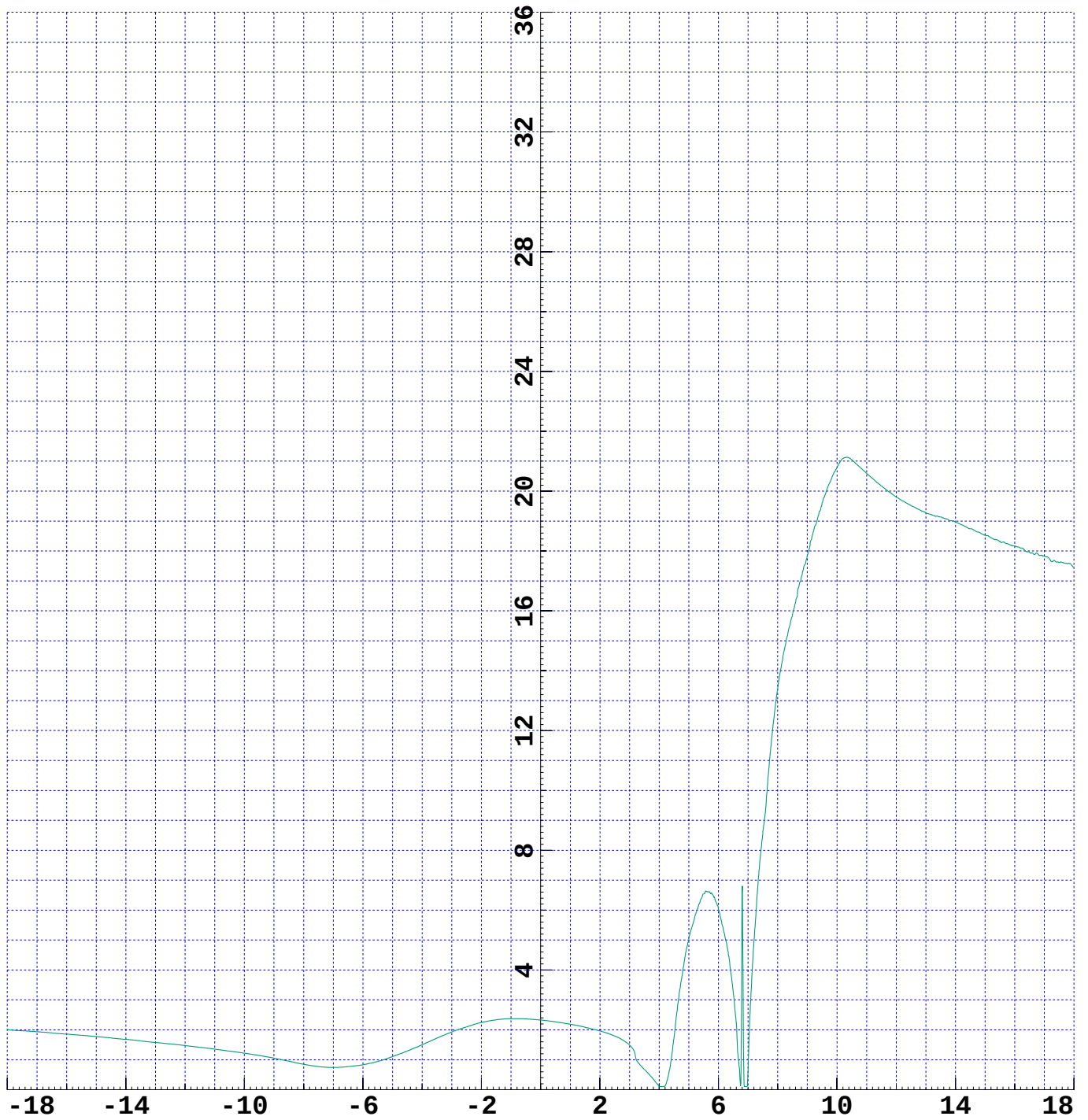


Left wheel:S1002t32.5.wheel Right wheel:S1002t32.5.wheel C_r
Left rail: r_prof/SEC022_l.short.rail Right rail: r_prof/SEC022_r.short.rail
wprof_lat_shift= 0 Gauge= 1425-1441

Ident: kpfr_022

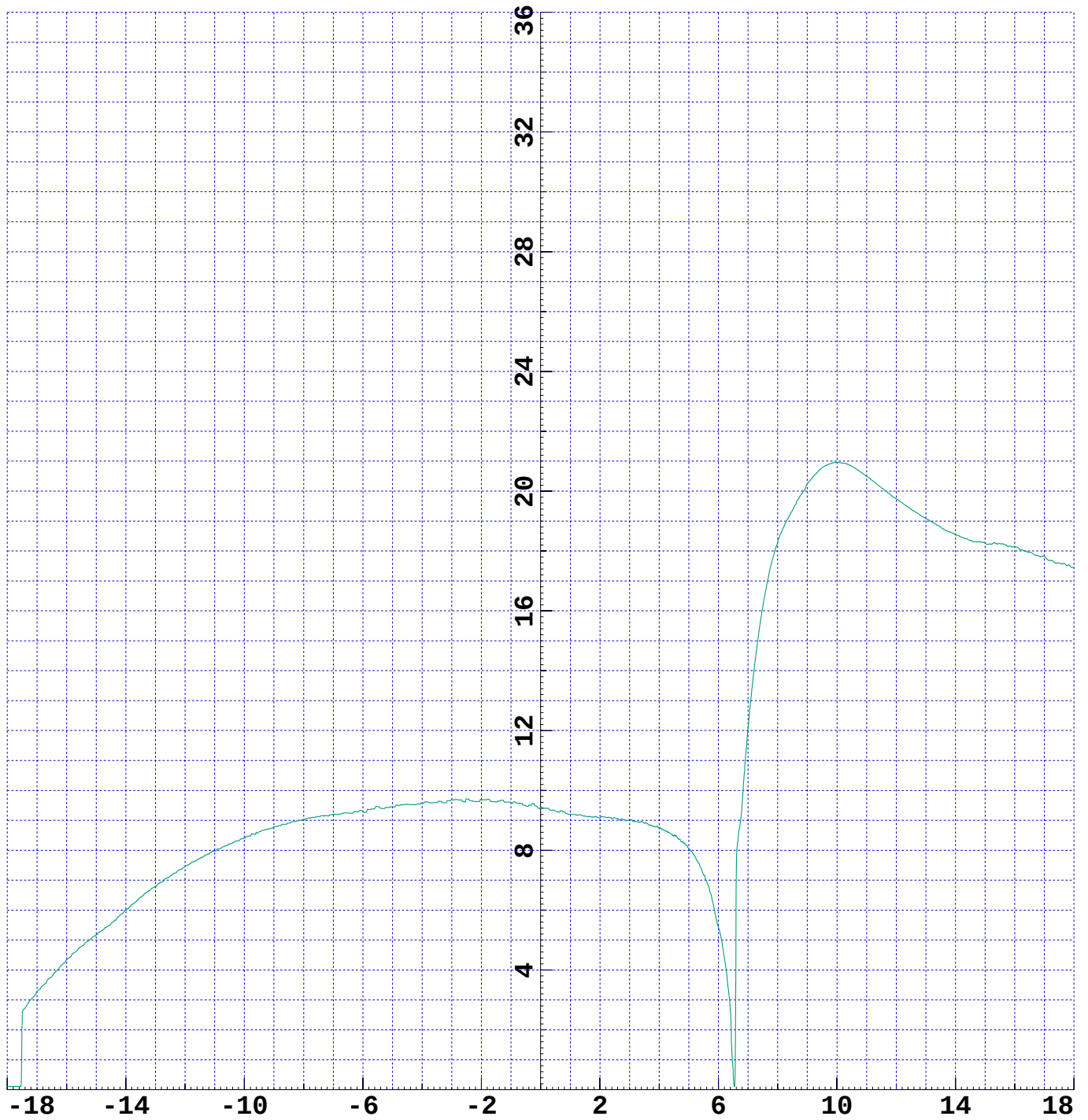


Left wheel:S1002t32.5.wheel Right wheel:S1002t32.5.wheel C_l
Left rail: r_prof/SEC022_l.short.rail Right rail: r_prof/SEC022_r.short.rail
wprof_lat_shift= 0 Gauge= 1425-1441
Ident: kpfr_022



Left wheel: S1002t32.5.wheel Right wheel: S1002t32.5.wheel A/B_r
Left rail: r_prof/SEC022_l.short.rail Right rail: r_prof/SEC022_r.short.rail
wprof_lat_shift= 0 Gauge= 1425-1441

Ident: kpfr_022



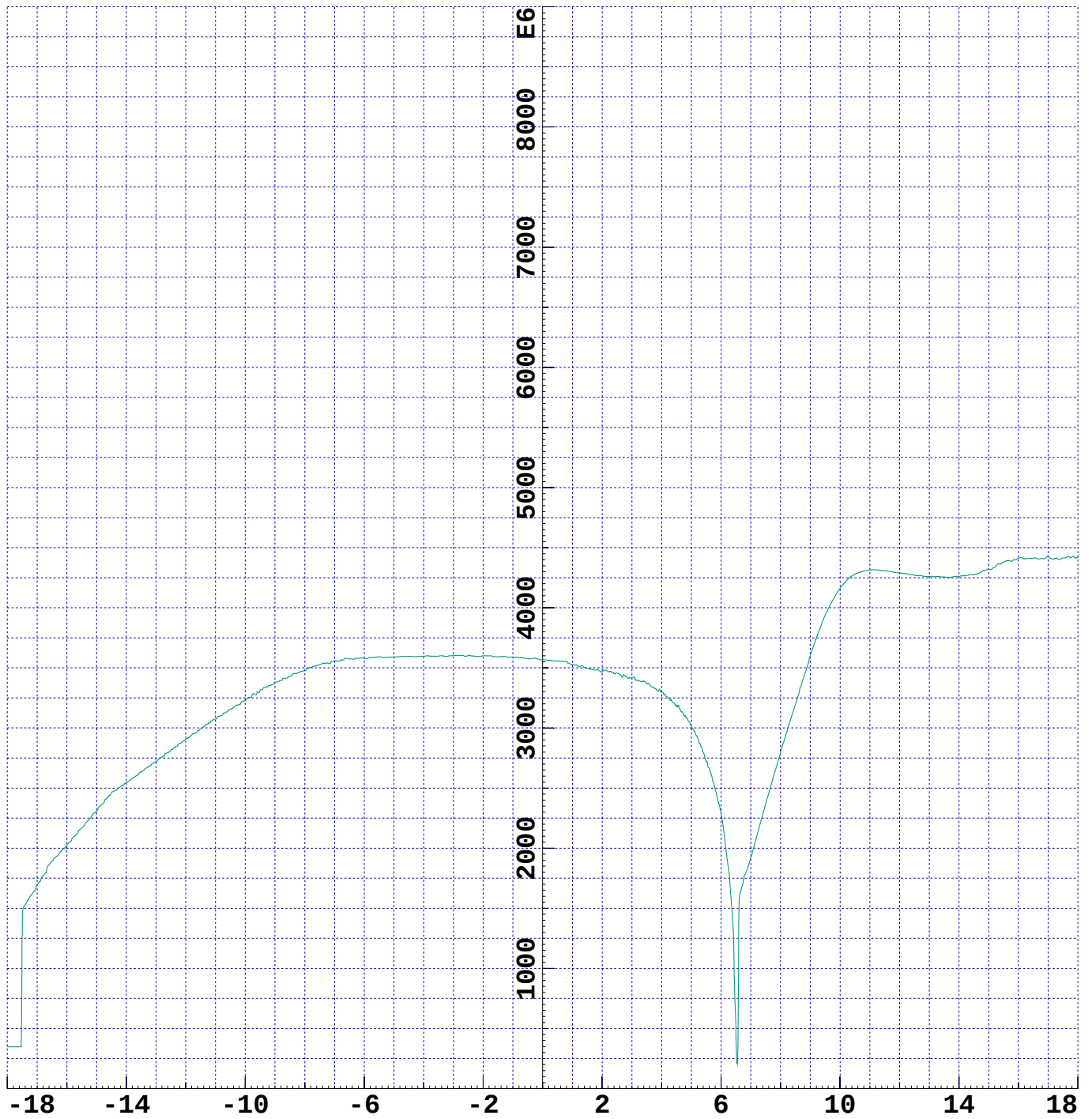
Left wheel: S1002t32.5.wheel Right wheel: S1002t32.5.wheel A/B_1
Left rail: r_prof/SEC022_l.short.rail Right rail: r_prof/SEC022_r.short.rail
wprof_lat_shift= 0 Gauge= 1425-1441

Ident: kpfr_022



Left wheel: S1002t32.5.wheel Right wheel: S1002t32.5.wheel **SIGMAR**
Left rail: r_prof/SEC022_l.short.rail Right rail: r_prof/SEC022_r.short.rail
wprof_lat_shift= 0 Gauge= 1425-1441

Ident: kpfr_022



Left wheel: S1002t32.5.wheel Right wheel: S1002t32.5.wheel **SIGMA1**
Left rail: r_prof/SEC022_l.short.rail Right rail: r_prof/SEC022_r.short.rail
wprof_lat_shift= 0 Gauge= 1425-1441

Ident: kpfr_022

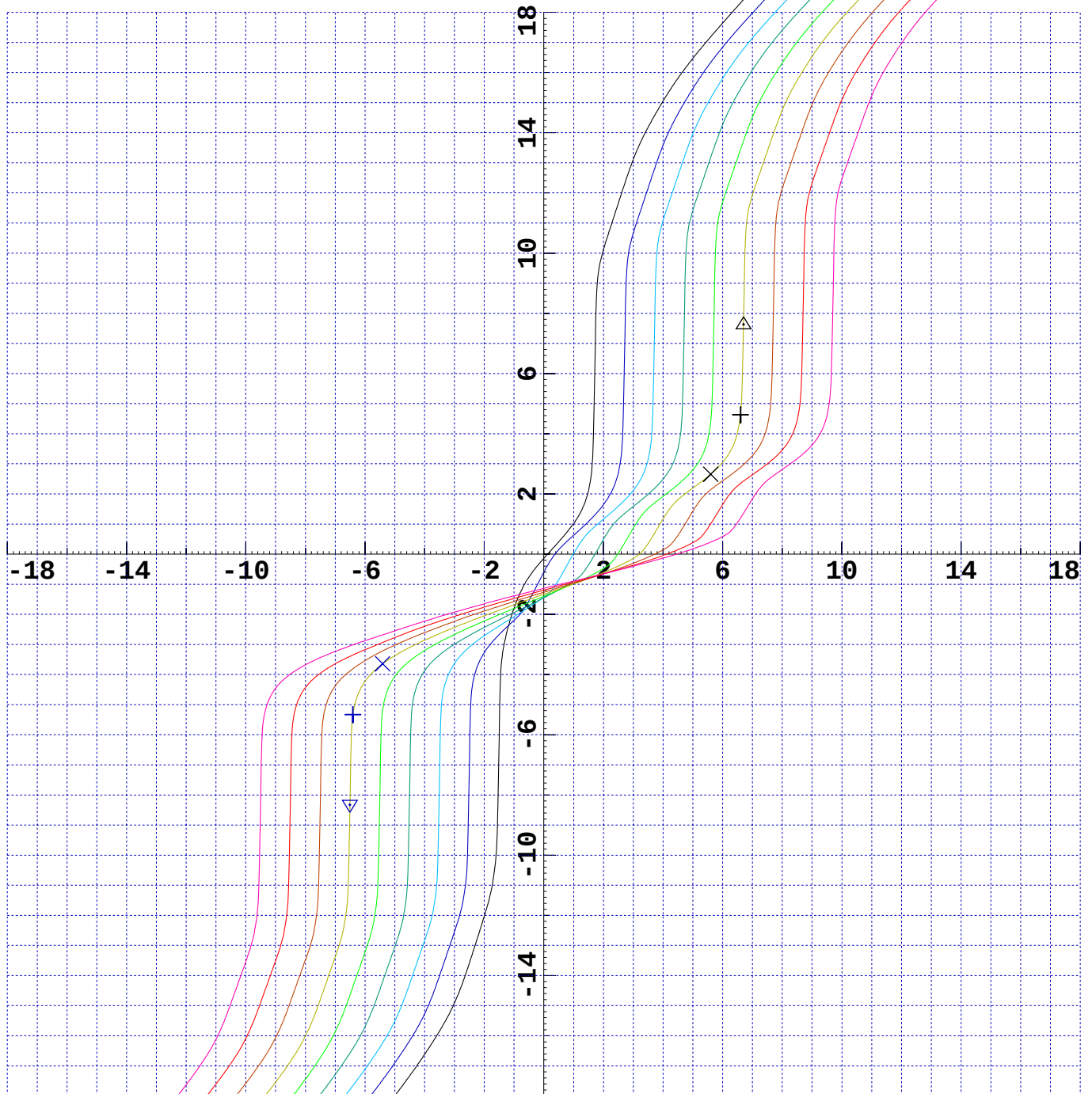
Gauge= 1425 —
 1427 —
 1429 —
 1431 —
 1433 —
 1435 —
 1437 —
 1439 —
 1441 —

Radial Steering Index

× = $\Delta r_E = 2.66$ left curve
 × = $\Delta r_E = 3.65$ right curve
 + = $A0r = 6.60$ 4.63
 + = $A0l = -6.41$ -5.33

possibility of
rolling without
slip

discontinuity
point



Δ = 0.1mm right of +discontinuity
 ▽ = 0.1mm left of -discontinuity

Left wheel: S1002t32.5.wheel Right wheel: S1002t32.5.wheel
 Left rail: r_prof/SEC022_l.short.rail Right rail: r_prof/SEC022_r.short.rail
 wprof_lat_shift=0 Gauge= 1425-1441

rr-rl

Ident: kpfr_022

GENSYS-KPF.1308

Delta_Y=

.1

.5

2

3

4

6

Gauge= 1425

.538

.553

1.272

1.304

1.271

1.189

1427

.625

.625

.655

1.073

1.178

1.145

1429

.836

.777

.547

.632

.868

1.070

1431

.824

.771

.487

.446

.536

.922

1433

.713

.623

.428

.381

.387

.514

1435

.415

.415

.365

.331

.315

.391

1437

.236

.242

.294

.284

.273

.313

1439

.183

.184

.222

.237

.236

.239

1441

.152

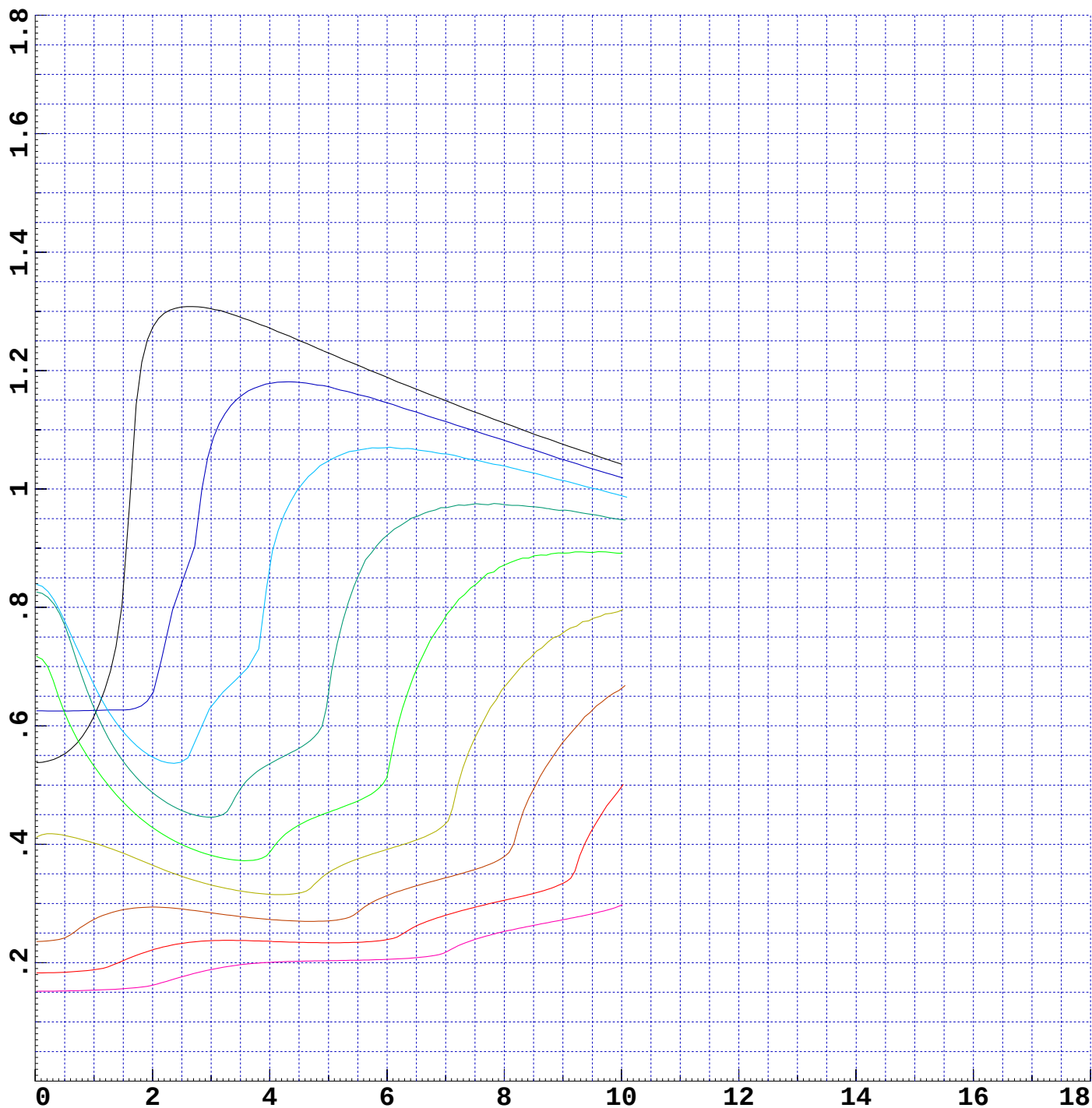
.152

.162

.188

.201

.206



Left wheel: S1002t32.5.wheel Right wheel: S1002t32.5.wheel

Left rail: r_prof/SEC022_l.short.rail

Right rail: r_prof/SEC022_r.short.rail

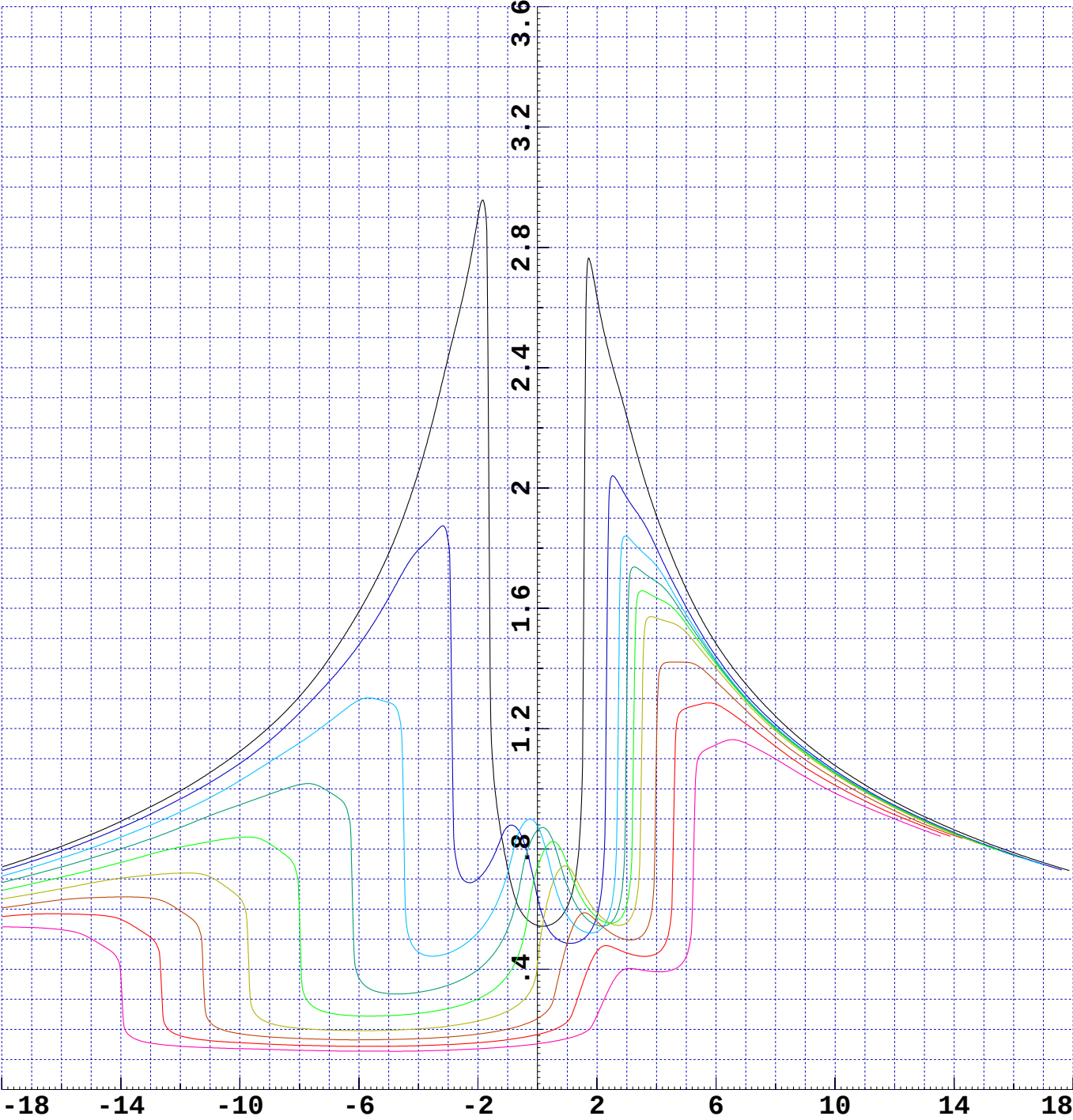
UIC519

wprof_lat_shift= 0 Gauge= 1425-1441

Ident: kpfr_022

GENSYS-KPF.1308

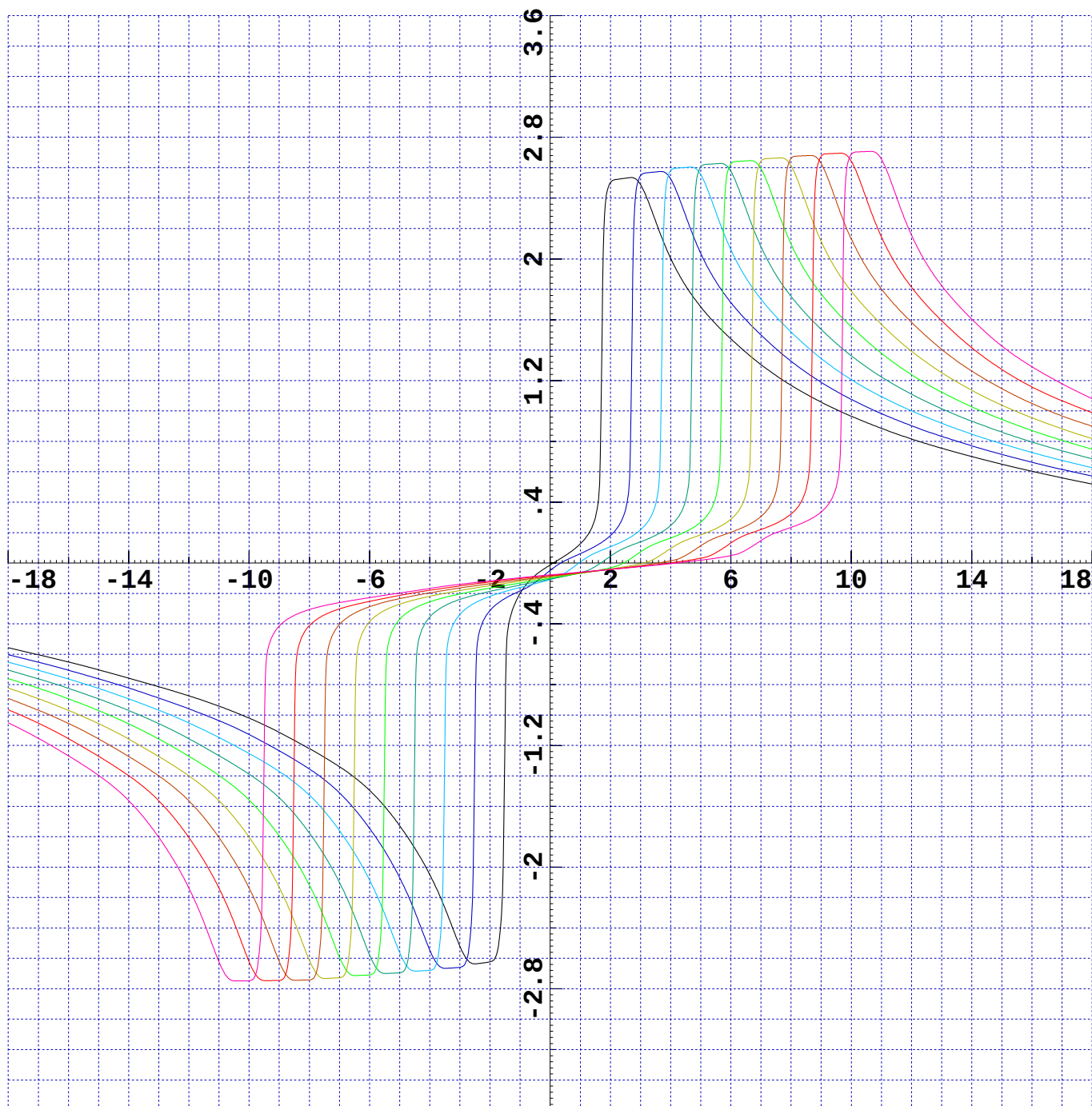
Delta_Y=		.1	.5	2	3	4	6
Gauge= 1425	—	.543	.551	2.635	2.238	1.907	1.482
1427	—	.599	.515	.578	1.968	1.800	1.440
1429	—	.856	.711	.525	1.839	1.741	1.428
1431	—	.869	.831	.546	1.315	1.688	1.422
1433	—	.768	.824	.572	.616	1.635	1.415
1435	—	.503	.684	.587	.555	1.568	1.402
1437	—	.242	.289	.559	.499	1.133	1.356
1439	—	.185	.198	.460	.454	.452	1.281
1441	—	.153	.159	.247	.402	.391	1.146



Left wheel:S1002t32.5.wheel Right wheel:S1002t32.5.wheel **lambda**
Left rail: r_prof/SEC022_l.short.rail Right rail: r_prof/SEC022_r.short.rail
wprof_lat_shift= 0 Gauge= 1425-1441

GENSYS-KPF.1308

Gauge= 1425 —
 1427 —
 1429 —
 1431 —
 1433 —
 1435 —
 1437 —
 1439 —
 1441 —



Left wheel: S1002t32.5.wheel Right wheel: S1002t32.5.wheel tan_Ga
 Left rail: r_prof/SEC022_l.short.rail Right rail: r_prof/SEC022_r.short.rail
 Wprof_lat_shift= 0 Gauge= 1425-1441

Ident: kpfr_022

GENSYS-KPF.1308

Delta_Y=

.1

.5

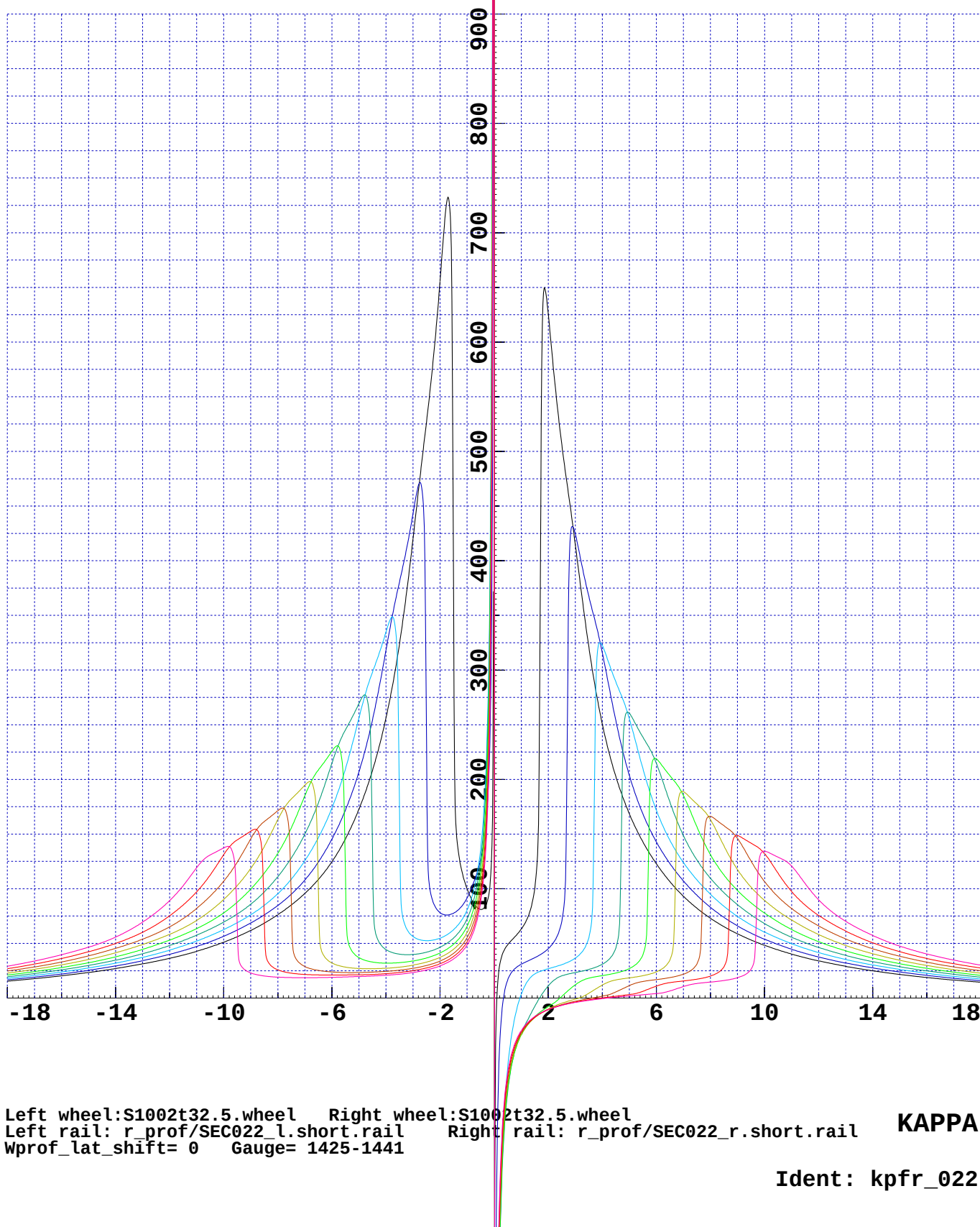
2

3

4

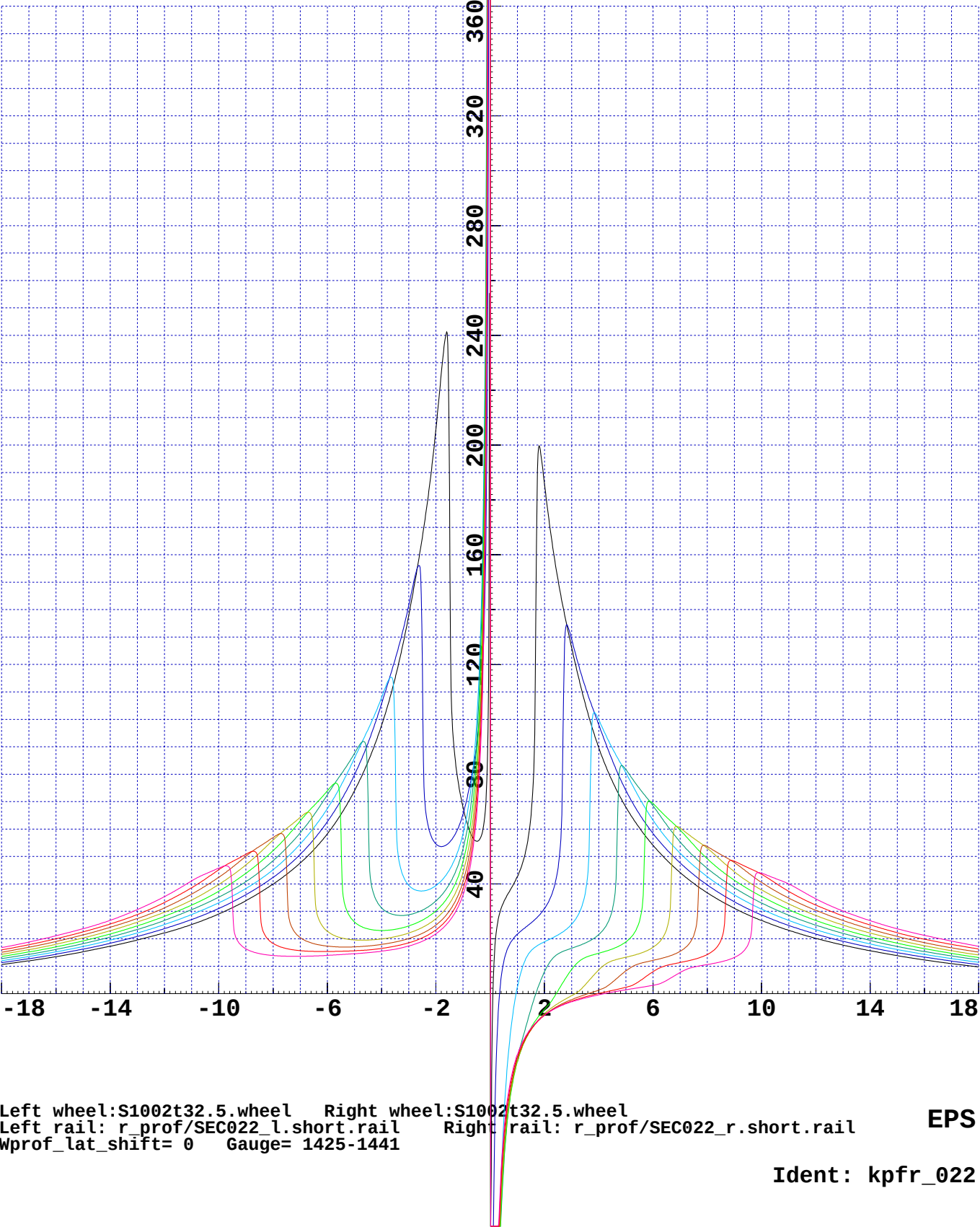
6

Gauge=	1425	—	-1.63	48.75	625.61	414.57	250.38	122.87
	1427	—	-165.45	16.44	45.21	424.60	315.70	142.73
	1429	—	-513.59	-64.12	26.77	36.50	322.54	171.72
	1431	—	-510.63	-86.02	11.18	23.29	30.92	214.68
	1433	—	-482.11	-83.90	-7.72	12.18	20.59	218.78
	1435	—	-451.79	-79.94	-9.88	-.99	11.91	24.00
	1437	—	-423.95	-75.79	-10.48	-2.88	1.77	16.86
	1439	—	-399.88	-71.98	-10.59	-3.63	.14	10.96
	1441	—	-380.12	-68.73	-10.50	-4.00	-.54	4.11



GENSYS-KPF.1308

Delta_Y=		.1	.5	2	3	4	6
Gauge= 1425	—	-1.12	33.38	185.65	126.10	89.60	54.09
1427	—	-117.06	11.57	31.05	129.17	98.03	58.39
1429	—	-372.76	-46.41	18.95	25.30	99.85	63.24
1431	—	-373.51	-62.94	8.08	16.59	21.57	68.45
1433	—	-354.46	-61.71	-5.68	8.84	14.74	69.34
1435	—	-333.42	-59.02	-7.30	-.73	8.68	16.88
1437	—	-313.78	-56.11	-7.76	-2.13	1.31	12.14
1439	—	-296.66	-53.41	-7.86	-2.70	.10	8.03
1441	—	-282.53	-51.09	-7.81	-2.98	-.40	3.05



GENSYS-KPF.1308

Delta_Y=

		.1	.5	2	3	4	6
Gauge=	1425	10.84	2.50	1.23	1.50	1.57	1.51
	1427	10.78	2.44	.89	.91	1.19	1.33
	1429	11.26	2.45	.85	.68	.74	1.12
	1431	11.98	2.57	.81	.64	.56	.86
	1433	12.66	2.68	.81	.61	.53	.56
	1435	13.30	2.80	.82	.61	.50	.43
	1437	13.90	2.90	.84	.61	.50	.41
	1439	14.45	3.00	.85	.61	.50	.39
	1441	14.98	3.10	.87	.62	.50	.38

